







OWNER:  شرکت سست و سستی آبرسانان (سهامی خاصه)	BUSHEHR PETROCHEMICAL COMPANY MEG PLANT						EPC CONTRACTOR:  Chagalesh-Enerechimi-Steam Joint Venture BUPC-MEG PLANT PROJECT		
	CALCULATION & DATA SHEET OF CONTROL VALVES / ON-OFF VALVES FOR EMERGENCY INSTRUMENT AIR COMPRESSOR						 Netherlands		
MC :  شرکت سست و سستی آبرسانان (سهامی خاصه)	Project	Area	Phase	Unit	Dis.	Doc.	Seq.	Contract No : 52-98/445	
Owner Document Number: 17811-45B	BU	20	VD	303	IN	DSH	0091	Rev.:	Page
								04	1 of 17



CALCULATION & DATA SHEET OF CONTROL VALVES / ON-OFF VALVES FOR EMERGENCY INSTRUMENT AIR COMPRESSOR

 شرکت سست و سستی آبرسانان (سهامی خاصه)		 Chagalesh-Enerechimi-Steam Joint Venture BUPC-MEG PLANT PROJECT		BUSHEHR PETROCHEMICAL COMPANY MEG PLANT	
Document Review					
Issue Purpose:			AFC		
Result Code: AP,AN,CM,RE,NC			AN		
Next Status : IFC,IFA,IFI,AFC,AB			AFC		
Responsible Department			MECHANICAL		
Commented Date			6/15/2022		
Approval or review hereunder shall not be construed to relieve Vendor / Subcontractor of his responsibilities and liability under the contract.					

04	01/06/2022	Approved for Construction	TvT	KP	LdM	
03	07/02/2022	Approved for Construction	TvT	KP	LdM	
02	07/01/2022	Approved for Construction	TvT	KP	LdM	
01	25/10/2021	Approved for Construction	TvT	KP	LdM	
01	20/09/2021	For approval	TvT	KP	LdM	
00	25/02/2021	For approval	TvT	KP	LdM	
Rev	Date	Purpose of Issue	Prepared	Checked	Approved	AC Code
					Class: 1	Phase: P



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Notes:

				CALCULATION & DATA SHEET OF CONTROL VALVES / ON-OFF VALVES FOR EMERGENCY INSTRUMENT AIR COMPRESSOR			
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02	TT	07/01/2022	For Construction				
01	TT	25/10/2021	For Construction				
00	TT	20/09/2021	For Approval			Based on P&ID rev. 05	
Rev	By	Date	Description				



GENERAL	1	Tag Number		No Tag.no.: Qty 1 pc	
	2	Service		Hand Ball valve	
	3	P&ID No.		BU-20-VD-303-PR-WG-0066	
	4	Location		Compressor Inlet	
	5	Line/equip. No.		2"-INA-7001-511C(N)	
	6				
	7				
PROCESS CONDITIONS	8	Fluid	State	Air	Dry Gas
	9	Pressure	Norm. Max.	8 Bar(a)	8,5 Bar(a)
	10	Temperature	Norm. Max.	AMB	65°C
	11	Design	Press. Temp.	13.5 Bar(a)	85°C
	12	Ambient Temp.	Min. Max.	5 °C	52 °C
	13	Oper. Flow		55 Kg/hr / 43 Nm3/hr	
	14				
BODY	16	Body Type		Ball valve, 2-piece, split-body	
	17	Body Size	Bore	2"	Full bore
	18	Guiding	No. Of Ports	-	2
	19	Conn. Type	End Conn. Rat.	RF, ASME B16.5	150#
	20	Body Material		Carbon steel ASTM A 216 Gr. WCB / A105	
	21	Packing/ gasket Material		RPTFE / 304/graphite	
	22	Bonnet Type		bolted	
	23	Form		Floating ball	
	24	Trim	Seat Mat.	RPTFE	
	25		Ball Mat.	SS 316	SS316
	26	Actuation	Material	Lever handle	CS
	27	Bolts & Nuts		B7/2H	
	28	Shaft		Anti blow-out	
	29	Device		Anti static	
	30	Fire safe		Included	
	31				
	32				
	33				
	34				
	35	Leakage rate		API 598 TSO	
	36				
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OPTIONS	44				
	45				
	46				
CERTIFICATES	47	3.1 Material certificate		ALFA	
	48	Hydrotest certificate		64sb	
	49				
	50				
	51				
PURCHASE	52	Manufacturer		According to aproved vendor list	
	53	Model		Supplier to advise	
	54				
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NOTES :

04	TT	01/06/2022	For Construction		
03	TT	07/02/2022	For Construction		
02	TT	07/01/2022	For Construction		
01	TT	25/10/2021	For Construction		
00	TT	20/09/2021	For Approval		
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GENERAL	1	Tag Number		No Tag.no.: Qty 1 pcs	
	2	Service		Hand Ball valve	
	3	P&ID No.		BU-20-VD-303-PR-WG-0066	
	4	Location		Compressor Outlet	
	5	Line/equip. No.		2"-INA-7002-539D(N)	
	6				
	7				
PROCESS CONDITIONS	8	Fluid	State	Air	Dry Gas
	9	Pressure	Norm. Max.	21 Bar(a)	-
	10	Temperature	Norm. Max.	40°C	55°C
	11	Design	Press. Temp.	26 Barg	85°C
	12	Ambient Temp.	Min. Max.	5 °C	52 °C
	13	Oper. Flow		55 Kg/hr / 43 Nm3/hr	
	14				
BODY	16	Body Type		Ball valve, 2-piece, split-body	
	17	Body Size	Bore	2"	Full bore
	18	Guiding	No. Of Ports	-	2
	19	Conn. Type	End Conn. Rat.	RF, ASME B16.5	300#
	20	Body Material		Carbon steel ASTM A 216 Gr. WCB / A105	
	21	Packing/ gasket Material		RPTFE / 304/graphite	
	22	Bonnet Type		bolted	
	23	Form		Floating ball	
	24	Trim	Seat Mat.	RPTFE	
	25	Ball Mat.	Shaft Mat.	SS 316	SS316
	26	Actuation	Material	Lever handle	CS
	27	Bolts & Nuts		B7/2H	
	28	Shaft		Anti blow-out	
	29	Device		Anti static	
	30	Fire safe		Included	
	31				
	32				
	33				
	34				
	35	Leakage rate		API 598 TSO	
	36				
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OPTIONS	44				
	45				
	46				
CERTIFICATES	47	3.1 Material certificate		ALFA	
	48	Hydrotest certificate		64sb	
	49				
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	51				
PURCHASE	52	Manufacturer		According to aproved vendor list	
	53	Model		Supplier to advise	
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NOTES :

04	TT	01/06/2022	For Construction		
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01	TT	25/10/2021	For Construction		
00	TT	20/09/2021	For Approval		
Rev	By	Date	Description		



GENERAL	1	Tag Number		No Tag.no.: Qty 2 pcs	
	2	Service		Hand Ball valve	
	3	P&ID No.		BU-20-VD-303-PR-WG-0066	
	4	Location		Compressor Cooling water	
	5	Line/equip. No.		1 1/2"-CWS-7003-500C(N)/ 1 1/2"-CWR-7008-500C(N)	
	6				
	7				
PROCESS CONDITIONS	8	Fluid	State	Water	Liquid
	9	Pressure	Norm. Max.	4,5 Bar(g)	5 Bar(g)
	10	Temperature	Norm. Max.	35°C	45°C
	11	Design	Press. Temp.	7 Bar(g)	100°C
	12	Ambient Temp.	Min. Max.	5 °C	52 °C
	13	Oper. Flow		1,4 m3/hr	
	14				
BODY	16	Body Type		Ball valve, 2-piece, split-body	
	17	Body Size	Bore	1 1/2"	Full bore
	18	Guiding	No. Of Ports	-	2
	19	Conn. Type	End Conn. Rat.	RF, ASME B16.5	150#
	20	Body Material		Carbon steel ASTM A 216 Gr. WCB / A105	
	21	Packing/ gasket Material		RPTFE / 304/graphite	
	22	Bonnet Type		bolted	
	23	Form		Floating ball	
	24	Trim	Seat Mat.	RPTFE	
	25		Ball Mat.	SS 316	SS316
	26	Actuation	Material	Lever handle	CS
	27	Bolts & Nuts		B7/2H	
	28	Shaft		Anti blow-out	
	29	Device		Anti static	
	30	Fire safe		Included	
	31				
	32				
	33				
	34				
	35	Leakage rate		API 598 TSO	
	36				
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OPTIONS	44				
	45				
	46				
CERTIFICATES	47	3.1 Material certificate		ALFA	
	48	Hydrotest certificate		64sb	
	49				
	50				
	51				
PURCHASE	52	Manufacturer		According to aproved vendor list	
	53	Model		Supplier to advise	
	54				
	55				
	56				
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NOTES :

04	TT	01/06/2022	For Construction		
03	TT	07/02/2022	For Construction		
02	TT	07/01/2022	For Construction		
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Rev	By	Date	Description		



GENERAL	1	Tag Number		No Tag.no.: Qty 2 pcs	
	2	Service		Hand Ball valve	
	3	P&ID No.		BU-20-VD-303-PR-WG-0066	
	4	Location		Compressor Oil sump drain & block valve	
	5	Line/equip. No.		N/A	
	6				
	7				
PROCESS CONDITIONS	8	Fluid	State	Oil	Liquid
	9	Pressure	Norm. Max.	3 Bar(a)	3,5 Bar(a)
	10	Temperature	Norm. Max.	45°C	65°C
	11	Design	Press. Temp.	5 Bar(a)	80°C
	12	Ambient Temp.	Min. Max.	5 °C	52 °C
	13	Oper. Flow			
	14				
BODY	16	Body Type		Ball valve, screwed type	
	17	Body Size	Bore	1/2"	Full bore
	18	Guiding	No. Of Ports	-	2
	19	Conn. Type	End Conn. Rat.	NPT-F	800#
	20	Body Material		SS316	
	21	Packing Material		PTFE / Graphite	
	22	Bonnet Type		Screwed	
	23	Form		Floating ball	
	24	Trim	Seat Mat.	PTFE / Graphite	
	25		Ball Mat.	SS 316	SS316
	25		Shaft Mat.		
	26	Actuation	Material	Lever handle	SS
	27				
	28				
	29				
	30				
	31				
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43					
OPTIONS	44				
	45				
	46				
CERTIFICATES	47	3.1 Material certificate		No	
	48	Hydrotest certificate		No	
	49				
	50				
	51				
PURCHASE	52	Manufacturer		ALFA	
	53	Model		20r/t	
	54				
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NOTES :

04	TT	01/06/2022	For Construction	 Hand Ball Valve	
03	TT	07/02/2022	For Construction		
02	TT	07/01/2022	For Construction		
01	TT	25/10/2021	For Construction		
00	TT	20/09/2021	For Approval		
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GENERAL	1	Tag Number		No Tag.no.: Qty 9 pcs	
	2	Service		Hand Ball valve	
	3	P&ID No.		BU-20-VD-303-PR-WG-0066	
	4	Location		Compressor block valve & pulsation drain	
	5	Line/equip. No.		N/A	
	6				
	7				
PROCESS CONDITIONS	8	Fluid	State	Air/ water	Dry Gas
	9	Pressure	Norm. Max.	21 Bar(a)	-
	10	Temperature	Norm. Max.	40°C	55°C
	11	Design	Press. Temp.	26 Barg	70°C
	12	Ambient Temp.	Min. Max.	5 °C	52 °C
	13	Oper. Flow			
	14				
BODY	16	Body Type		Ball valve, screwed type	
	17	Body Size	Bore	1/2"	Full bore
	18	Guiding	No. Of Ports	-	2
	19	Conn. Type	End Conn. Rat.	NPT-F	800#
	20	Body Material		SS316	
	21	Packing Material		PTFE / Graphite	
	22	Bonnet Type		Screwed	
	23	Form		Floating ball	
	24	Trim	Seat Mat.	PTFE / Graphite	
	25	Ball Mat.	Shaft Mat.	SS 316	SS316
	26	Actuation	Material	Lever handle	CS
	27				
	28				
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OPTIONS	44				
	45				
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CERTIFICATES	47	3.1 Material certificate		No	
	48	Hydrotest certificate		No	
	49				
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PURCHASE	52	Manufacturer		ALFA	
	53	Model		20r/t	
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04	TT	01/06/2022	For Construction		
03	TT	07/02/2022	For Construction		
02	TT	07/01/2022	For Construction		
01	TT	25/10/2021	For Construction		
00	TT	20/09/2021	For Approval		
Rev	By	Date	Description	Sheet 8 of 17 Based on P&ID rev. 05	




GENERAL	1	Tag Number		XV-71102		
	2	Service		Ball valve		
	3	P&ID No.		BU-20-VD-303-PR-WG-0066		
	4	Location		Compressor Cooling water Inlet		
	5	Line/equip. No.		1 1/2"-CWS-7003-500C(N)		
	6					
	7					
PROCESS CONDITIONS	8	Fluid	State	Water	Liquid	
	9	Pressure	Norm. Max.	4,5 Bar(g)	5 Bar(g)	
	10	Temperature	Norm. Max.	35°C	45°C	
	11	Design	Press. Temp.	7 Bar(g)	100°C	
	12	Ambient Temp.	Min. Max.	5 °C	52 °C	
	13	Oper. Flow		1,4 m3/hr		
	14					
BODY	15	Body Type		Ball valve, 2-piece, split-body		
	16	Body Size	Bore	1 1/2"	Full bore	
	17	Guiding	No. Of Ports	-	2	
	18	Conn. Type	End Conn. Rat.	RF, ASME B16.5	150#	
	19	Body Material		Carbon steel ASTM A 216 Gr. WCB/ A105		
	20	Packing/ gasket Material		RPTFE / 304/graphite		
	21	Bonnet Type		bolted		
	22	Form		Floating ball		
	23	Trim	Seat Mat.		RPTFE	
	24		Ball Mat.	Shaft Mat.	SS 316	SS316
	25	Bolts & Nuts		B7/2H		
	26	Shaft		Anti blow-out		
	27	Device		Anti static		
28	Fire safe		Included			
ACTUATOR	29	Type		Rack & Pinion, single acting		
	30	Close At	Open At	Spring return	Air supply	
	31	Flow Action To		FTC		
	32	Fail Position		FC		
	33	Pneumatic connection		2 x 1/4" NPT-F		
	34	Instrument Supply Fluid		Instrument Air / Nitrogen		
	35	Instrument Supply Fluid pressure		6.0 bar(g)		
	36	Brackets	Coupling	SS316	SS316	
37	Housing material		Aluminium, epoxy coated			
38						
POSITION MONITOR	39	Type		N/A		
	40	Power supply		N/A		
	41	Type of switch/transmitter		N/A		
	42	Area Classification		N/A		
	43	Cable Gland		N/A		
OPTIONS	44	Solenoid valves		see instrument datasheet Tag. XY-71102		
	45	Leakage rate		API 598 TSO		
	46					
CERTIFICATES	47	3.1 Material certificate		Yes		
	48	Hydrotest certificate		Yes		
	49	ATEX		No		
	50	SIL certificate	Level	No		
	51	IP certificate		No		
PURCHASE	52	Valve Manufacturer		ALFA		
	53	Valve Model		64sb		
	54	Actuator Manufacturer		Air Torque		
	55	Actuator Model		AT251		
	56					
	57					

NOTES :

04	TT	01/06/2022	For Construction		
03	TT	07/02/2022	For Construction		
02	TT	07/01/2022	For Construction		
01	TT	25/10/2021	For Construction		
00	TT	20/09/2021	For Approval		
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GENERAL	1	Tag Number	XV-71102	
	2	Service	Ball valve	
	3	P&ID No.	BU-20-VD-303-PR-WG-0066	
	4	Location	Compressor Cooling water Inlet	
	5	Line/equip. No.	1 1/2"-CWS-7003-501C(N)	
	6			
	7			
	8			
	9			
	10			
	11			
	12			
	13			
	14			
Calculation	15	1 1/2" Ball valve, 2-piece, split-body	k.k. F03 SW8	
	16	Break to open (Nm) End to close (Nm)	45 Nm	36 Nm
	17			
	18	Actuator Rack & Pinion single acting	251U S12 A F05/F07 17DS 6 bar	
	19	Break to open (Nm) End to close (Nm)	65,8 Nm	44 Nm
	20		Including Safety factor 1,5	
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04	TT	01/06/2022	For Construction	  
03	TT	07/02/2022	For Construction	
02	TT	07/01/2022	For Construction	
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GENERAL	1	Tag Number		No Tag.no: Qty 1 pcs		
	2	Service		Globe valve		
	3	P&ID No.		BU-20-VD-303-PR-WG-0066		
	4	Location		Compressor Cooling water		
	5	Line/equip. No.		1 1/2"-CWS-7005-501C(N)		
	6					
	7					
PROCESS CONDITIONS	8	Fluid	State	Water	Liquid	
	9	Pressure	Norm. Max.	4,5 Bar(g)	5 Bar(g)	
	10	Temperature	Norm. Max.	35°C	45°C	
	11	Design	Press. Temp.	7 Bar(g)	100°C	
	12	Ambient Temp.	Min. Max.	5°C	52°C	
	13	Oper. Flow		1,4 m3/hr		
BODY	15	Body Type		Globe valve, OS&Y, BB		
	16	Body Size		1 1/2"		
	17	Guiding	No. Of Ports	-	2	
	18	Conn. Type	End Conn. Rat.	RF	150#	
	19	Body Material		Carbon steel ASTM A 216 Gr. WCB/WCC / A105		
	20	Packing Material		PTFE / Graphite		
	21	Bonnet Type		Bolted		
	22	Form		Disc		
	23	Trim	Seat Mat.		PTFE / Graphite	
	24		Disc Mat.	Shaft Mat.	SS 316	SS316
	25					
	26					
	27					
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OPTIONS	44					
	45					
	46					
CERTIFICATES	47	3.1 Material certificate		Yes		
	48	Hydrotest certificate		Yes		
	49					
	50					
	51					
PURCHASE	52	Manufacturer		LVF		
	53	Model		1BR207		
	54					
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NOTES :

04	TT	01/06/2022	For Construction	  
03	TT	07/02/2022	For Construction	
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GENERAL	1	Tag Number		No Tag.no: Qty 1 pcs		
	2	Service		Pressure Control Valve		
	3	P&ID No.		BU-20-VD-303-PR-WG-0066		
	4	Location		Compressor Inlet & actuator cooling inlet		
	5	Line/equip. No.		N/A		
	6					
	7					
PROCESS CONDITIONS	8	Fluid	State	Air	Dry Gas	
	9	Pressure	Norm. Max.	8 Bar(a)	9 Bar(a)	
	10	Temperature	Norm. Max.	55°C	65°C	
	11	Design	Press. Temp.	13.5 Bar(a)	80°C	
	12	Ambient Temp.	Min. Max.	5 °C	52 °C	
BODY	13	Valve Type		Pressure reducing valve		
	14	Body Material		Aluminium		
	15	Diaphragm Material		Nitrile		
	16	Trim	Form		Plug	
	17		Seat Mat.		SS316	
	18		Spring Mat.	Disc Mat.	SS316	SS316
	19					
	20					
	21					
22						
23						
ACTUATOR	25	Type		Mechanical, spring type		
	26	Fail Position		FC		
	27					
	28					
	29					
CONNECTIONS	31	Inlet Size	Outlet Size	1/4"	1/4"	
	32	Inlet Connection	Outlet Conn.	Threaded NPT-F	Threaded NPT-F	
	33	Inlet Rating	Outlet Rating	800#	800#	
	34					
SIZING CONDITIONS	35	Flow Rate		10 Nm ³ /hr		
	36	Pressure drop		0,1 bar		
	37	Pressure setpoint		6,0 bar(g)		
	38					
	39					
OPTIONS	41	Pressure Gauge		Yes		
	42	Material		Aluminium		
	43	Range		0...11 bar(g)		
	44	Filter Regulator and drip well		Yes(Mesh 40)		
CERTIFICATES	45	3.1 Material certificate for body		No		
	46	3.1 Material certificate for stem		No		
	47					
CALCULATIONS	48					
	49	Sizing calculation		No		
	50					
	51					
	52					
PURCHASE	53					
	54	Manufacturer		Fisher		
	55	Model		67CFR		
	56					
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NOTES :

04	TT	01/06/2022	For Construction		  
03	TT	07/02/2022	For Construction		
02	TT	07/01/2022	For Construction		
01	TT	25/10/2021	For Construction		
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Repeated Comment



- Following items shall be specified for control valve
- Required CV
- Travel %
- Trim characteristic (EQ%) (this items shall be specified by Airpack)



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 Rev. No. : 04
 P&ID. No : BU-20-VD-303-PR-WG-0066
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				PV-71101	
				Recycle valve	
				BU-20-VD-303-PR-WG-0066	
				Compressor bypass	
GENERAL	3	P&ID No.			
	4	Location			
	5				
	6				
PROCESS CONDITIONS	8	Fluid	State	Air	Dry Gas
	9	Pressure	Norm. Max.	21 Bar(a)	-
	10	Temperature	Norm. Max.	40°C	55°C
	11	Design	Press. Temp.	26 Barg	70°C
	12	Ambient Temp.	Min. Max.	5 °C	52 °C
	BODY	13	Type Of Body		Globe valve
14		Body Size		1" ANSI RF	
15		Conn. Type	End Conn. Rat.	RF	300#
16		Body Material		Carbon steel ASTM A216 WCB/WCC	
17		Packing Material		PTFE / Graphite	
18		Bonnet Type		Integral	
19		Trim	Form	Disc	
20			Seat Mat.	PTFE / Graphite	
21		Disc Mat.	Shaft Mat.	SS 316	SS316
22		Required Seat Tightness		IV	
23		Max. Allow. Sound Level (dBA)		85 dBA	
24					
ACTUATOR	27	Positioner controller		Electro-pneumatic (I/P)	
	28	Interface		4 -20 mA , HART	
	29	Fail Position		FO ←	
	30	Pneumatic Conn.		1/4" NPT-F	
	31	Instrument Supply Fluid		Instrument Air	
	32	Instrument Supply Fluid pressure		6.0 bar(g)	
	33	Position Monitor		Yes 4-20 mA HART	
	34	Area Classification		Zone 2, Eex'ia	
	35	Electric Connection		ISO M20 x 1,5	
	36	Cable Gland		Yes, Eex 'de' certified (Airpack scope)	
ACCESSORIES	37	Ingress Protection		IP 65	
	38	Filter Regulator		Yes	
	39	Gauges		Yes	
	40				
SERVICE	41	Flow Rate		55 Kg/hr / 43 Nm3/hr	
	42	Pressure	Inlet outlet	21 bar(a)	8 bar(a)
	43	Pressure drop		0,55	
	44				
	45				
	46				
	47				
	48				
CERTIFICATES	49	3.1 Material certificate		Yes	
	50	ATEX		No	
	51	SIL certificate	Level	No	
	52				
PURCHASE	53	Valve Manufacturer		Emerson/Fisher	
	54	Valve Model		NPS1GX	
	55	Actuator Manufacturer		Emerson/Fisher	
	56	Actuator Model		DVC6200	
	57				

As per PID fail position is AFC please clarify

Selected CV shall be specified

Rev	By	Date	Description	INSTRUMENT AND VALVE DATASHEET	
04	TT	01/06/2022	For Construction		
03	TT	07/02/2022	For Construction		
02	TT	07/01/2022	For Construction		
01	TT	25/10/2021	For Construction		
00	TT	20/09/2021	For Approval		
				Sheet 13 of 17 Based on P&ID rev. 05	

GENERAL	1	Tag Number		No Tag.no.: Qty 2 pcs	
	2	Service		Check Valve	
	3	P&ID No.		BU-20-VD-303-PR-WG-0066	
	4	Location		Compressor Outlet	
	5	Line/equip. No.		2"-INA-7002-539D(N)	
	6				
	7				
	8				
PROCESS CONDITIONS	9	Fluid	State	Air	Dry Gas
	10	Pressure	Norm. Max.	21 Bar(a)	-
	11	Temperature	Norm. Max.	40°C	55°C
	12	Design	Press. Temp.	26 Barg	85°C
	13	Ambient Temp.	Min. Max.	5 °C	52 °C
	14	Oper. Flow		55 Kg/hr / 43 Nm3/hr	
	15				
	16				
	17				
	18				
BODY	20	Type Of Body		Wafer type	
	21	Type Of valve		Disc style, pulsation service	
	21	Body Size		DN 50 (Process line = 2" ANSI 300# RF)	
	22	Body Material		Carbon steel ASTM A216 WCB	
	23	Cracking Pressure		0,002 bar	
	24	Inlet Connection	Outlet Conn.	RF	RF
	25	Inlet Rating	Outlet Rating	300#	300#
	26	Trim materials		SS316	
	27				
	28				
	29				
	30				
	31				
	32				
	33				
	34				
	35				
	36				
37					
38					
39					
40					
OPTIONS	41				
	42				
	43				
	44				
	45				
CERTIFICATES	46	3.1 Material certificate		Yes	
	47				
	48				
	49				
	50				
	51				
PURCHASE	52	Manufacturer		Hoerbigger	
	53	Model		49D0	
	54				
	55				
	56				
04	TT	01/06/2022	For Construction	 	
03	TT	07/02/2022	For Construction		
02	TT	07/01/2022	For Construction		
01	TT	25/10/2021	For Construction		
00	TT	20/09/2021	For Approval		
Rev	By	Date	Description		
				Sheet 16 of 17	
				Based on P&ID rev. 05	

GENERAL	1	Tag Number		No Tag.no.: Qty 1 pcs	
	2	Service		Check Valve	
	3	P&ID No.		BU-20-VD-303-PR-WG-0066	
	4	Location		Compressor Cooling water inlet	
	5	Line/equip. No.		1 1/2"-CWS-7003-500C(N)	
	6				
	7				
	8				
PROCESS CONDITIONS	9	Fluid	State	Water	Liquid
	10	Pressure	Norm. Max.	4,5 Bar(g)	5 Bar(g)
	11	Temperature	Norm. Max.	35°C	45°C
	12	Design	Press. Temp.	7 Bar(g)	100°C
	13	Ambient Temp.	Min. Max.	5 °C	52 °C
	14	Oper. Flow		1,4 m3/hr	
	15				
	16				
	17				
	18				
BODY	20	Type Of Body		Flanged bolted type	
	21	Type Of valve		Swing disc	
	21	Body Size		1 1/2" ANSI	
	22	Body Material		Carbon steel ASTM A216 WCB	
	23	Cracking Pressure		0,05 bar	
	24	Inlet Connection	Outlet Conn.	RF	RF
	25	Inlet Rating	Outlet Rating	150#	150#
	26	Trim materials		SS316	
	27				
	28				
	29				
	30				
	31				
	32				
	33				
	34				
	35				
	36				
37					
38					
39					
40					
OPTIONS	41				
	42				
	43				
	44				
	45				
CERTIFICATES	46	3.1 Material certificate		Yes	
	47				
	48				
	49				
	50				
	51				
PURCHASE	52	Manufacturer		Fluval	
	53	Model		SWCV-150	
	54				
	55				
	56				
04	TT	01/06/2022	For Construction		
03	TT	07/02/2022	For Construction		
02	TT	07/01/2022	For Construction		
01	TT	25/10/2021	For Construction		
00	TT	20/09/2021	For Approval		
Rev	By	Date	Description		
				Sheet	17 of 17
				Based on P&ID rev. 05	

Customer: **AIRPACK NEDERLAND BV**
 Contact:
 Customer Reference: **Inquiry 17811 VV-0801 (CV)**
 Item: **200** Rev: Qty: **1**
 Tags: **PV-71101**
 Description:
 Service Description: **Recycle valve**

Sizing Type: Gas Flow is Turbulent Solving for: Cv Noise is None Flow is Volumetric

Variable Name Units Normal

SERVICE & SIZING

Gas		~NITROGEN
Inlet Pressure (P1)	bar(a)	21.000
Outlet Pressure (P2)	bar(a)	8.000
Inlet Temperature (T1)	deg C	55.000
Volumetric Flow Rate Gas (Qg)	Nm3/h	43.000
Pressure drop ratio factor (Xt)		0.550
Pressure Recovery Factor (FI)		0.930
Valve style modifier (Fd)		0.217
Atmospheric Pressure	bar	1.013
Dynamic Viscosity (Mu)	cP	0.017
Specific heats ratio (gamma)		1.400
Molecular Weight/Specific Gravity	M	28.130
Inlet Compressibility Factor (Z1)		1.000

Pipe Size Up	in	1
Pipe Schedule Up		STD
Pipe Size Down	in	1
Pipe Schedule Down		STD
Nominal Valve Diameter (dv)	in	1.000

Sizing Coefficient (Cv)		0.188
% Open		69
dP Choked	bar	11.550
dP/P1 Valve		0.619
Fp		1.000

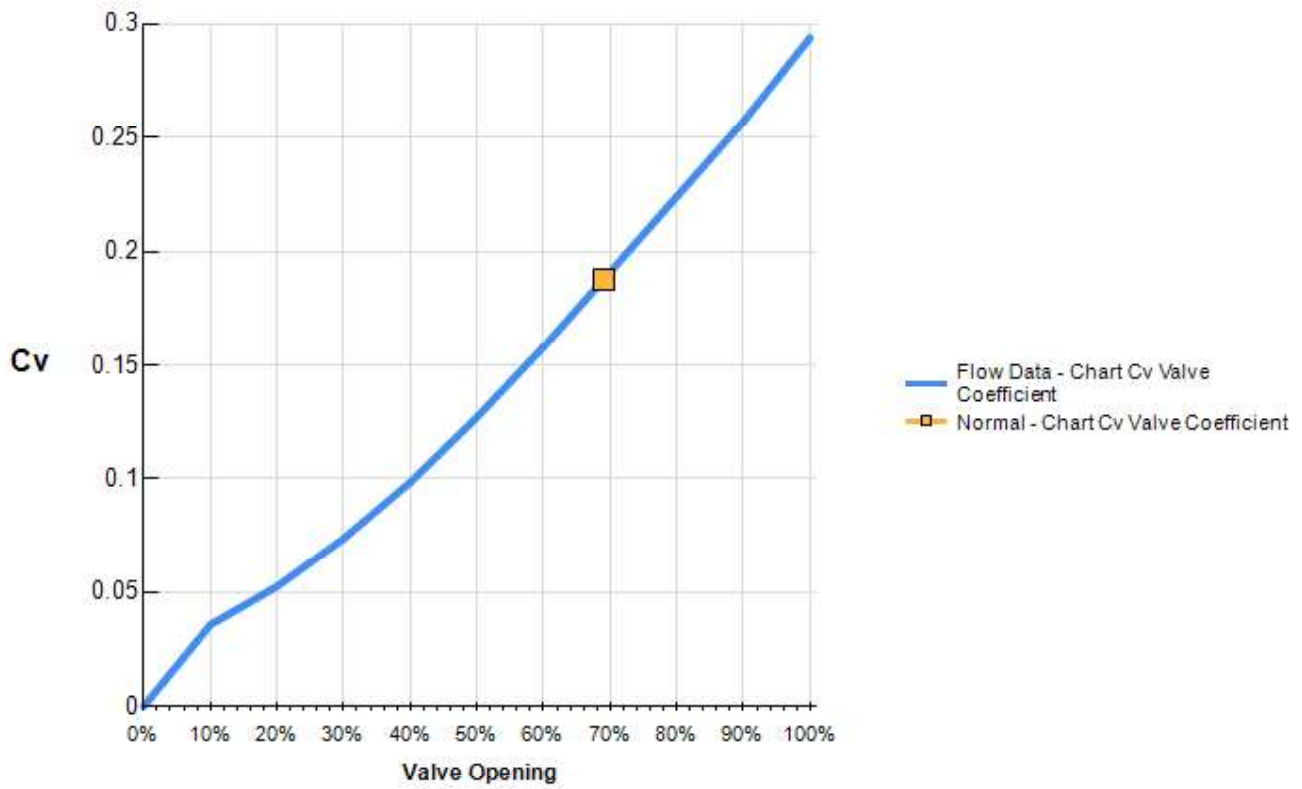
VELOCITY OUTPUTS

M1 Pipe	Mach	0.003
Mo Valve	Mach	0.010
M2 Pipe	Mach	0.009
V1 Pipe	m/s	1.242
Vo Valve	m/s	3.704
V2 Pipe	m/s	3.261
C1 Pipe	m/s	368.603
Co Valve	m/s	368.603
C2 Pipe	m/s	368.603

Item Notes:

Customer: AIRPACK NEDERLAND BV
 Contact:
 Customer Reference: Inquiry 17811 VV-0801 (CV)
 Item: 200 Rev: Qty: 1
 Tags: PV-71101
 Description:
 Service Description: Recycle valve

Flow Coefficient vs. Valve Opening



Product: GX Valve Size=NPS 1 Trim Style/Characteristic=Micro Flow 4 Deg 39 Min Port Diameter=4.8 mm Trim
 Capacity=Full Capacity Travel=20 mm Balance=Unbalanced