

NOTE

- UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN MILLIMETERS.
- GASKET MATERIAL FOR : SPIRAL WOUND (14.5)
  - FILLER : GRAPHITE
  - HOOP : S.S. 316L
  - INNER RING : S.S. 316L m=3, y=68.95N/mm<sup>2</sup>.
  - OUTER RING : 304 S.S.
- ALL GIRTH FLANGE AND TUBE SHEET SHALL BE ULTRASONIC TESTED IN ACCORDANCE WITH ASME CODE SECTION V, AND SA-388 OR EQUIVALENT BEFORE ANY MACHINING. IN THIS REGARD, THE REQUIRED SURFACE PREPARATION SHALL BE PERFORMED.

\* FOR ONE SET

NO.	PART NAME	MATERIAL	REGULAR QUANTITY	SPARE QUANTITY	SPECIFICATION	REMARK
17	DOWEL PIN	304 S.S.	1		R.820 x L.229	
16	JACK BOLT	304 S.S.	8		3/4"x10UNC x L140	
15	PASS PARTITION PLATE	SA516-70N	1		t13 x 1180 x 1290	
14	STUD B/2HEAVY NUTS	SA320-L7/SA194-4	68SETS	4SETS	7/8" UNC9, L415 (TEMA)	H.D.G
13	GASKET	SEE NOTE "2"	1	2	t4.5 (SEE DWG.)	
12	GASKET	SEE NOTE "2"	1	2	t4.5 (SEE DWG.)	
11	SHELL FLANGE	SA350-LF2 CL.1N	1		t146 x ID 1118 x O.D 1281	
10	CHANNEL FLANGE	SA350-LF2 CL.1N	1		t146 x ID 1118 x O.D 1281	
9	PIPE HEADER HEAD	SA-516 70N	2		USED THK.14 (2:1 ELLIP.)	
8	PIPE HEADER SHELL	SA-516 70N	1		t12 x 1480 x 3022	
7	PIPE HEADER SHELL	SA-516 70N	2		t12 x 2000 x 3022	
6	CHANNEL HEAD	SA-516 70N	2		USED THK.16 (2:1 ELLIP.)	
5	SHELL HEAD	SA-516 70N	1		USED THK.16 (2:1 ELLIP.)	
4	CHANNEL SHELL	SA-516 70N	1		t14 x 820 x 3556	
3	SHELL	SA-516 70N	1		t14 x 720 x 3556	
2	SHELL	SA-516 70N	1		t14 x 1500 x 3556	
1	SHELL	SA-516 70N	2		t14 x 2000 x 3556	

BILL OF MATERIAL

Legend:

- No Comment/ Approval (Applicable Only for "For Review" and "For Approval" - Externally the manufacturer and the customer are released for Manufacturing)
- No Comment/ Approval with Remark (Vendor/Job-Controller shall correct, revise and re-submit the document. The document is released for Manufacturing if change incorporated)
- Comment (Vendor/Job-Controller shall correct, revise and submit the document to the customer. The document is released under the Status of "To Be Released" if approved. Externally the manufacturer and the customer are released for Manufacturing if change incorporated)
- Not Approved (Design) (Vendor/Job-Controller shall correct, revise and re-submit the document to the customer. The document is released under the Status of "To Be Released" if approved. Externally the manufacturer and the customer are released for Manufacturing if change incorporated)
- No Code (Only for "For Information" documents and "For Bill (BOM)" - Only for the manufacturer's responsibility. Externally the manufacturer and the customer are released for Manufacturing if change incorporated)

DATE: \_\_\_\_\_  
 DESIGNED BY: \_\_\_\_\_  
 CHECKED BY: \_\_\_\_\_  
 APPROVED BY: \_\_\_\_\_

REV.	DATE	Purpose of Issue	Prepared	Checked	Approved
00	06.Oct.25	IFR	D.SH	F.T	A.M

**Gachsan Polymer Industries Company**  
**HDPE Plant**

CONTRACT NO.: GPI-CON-99-008

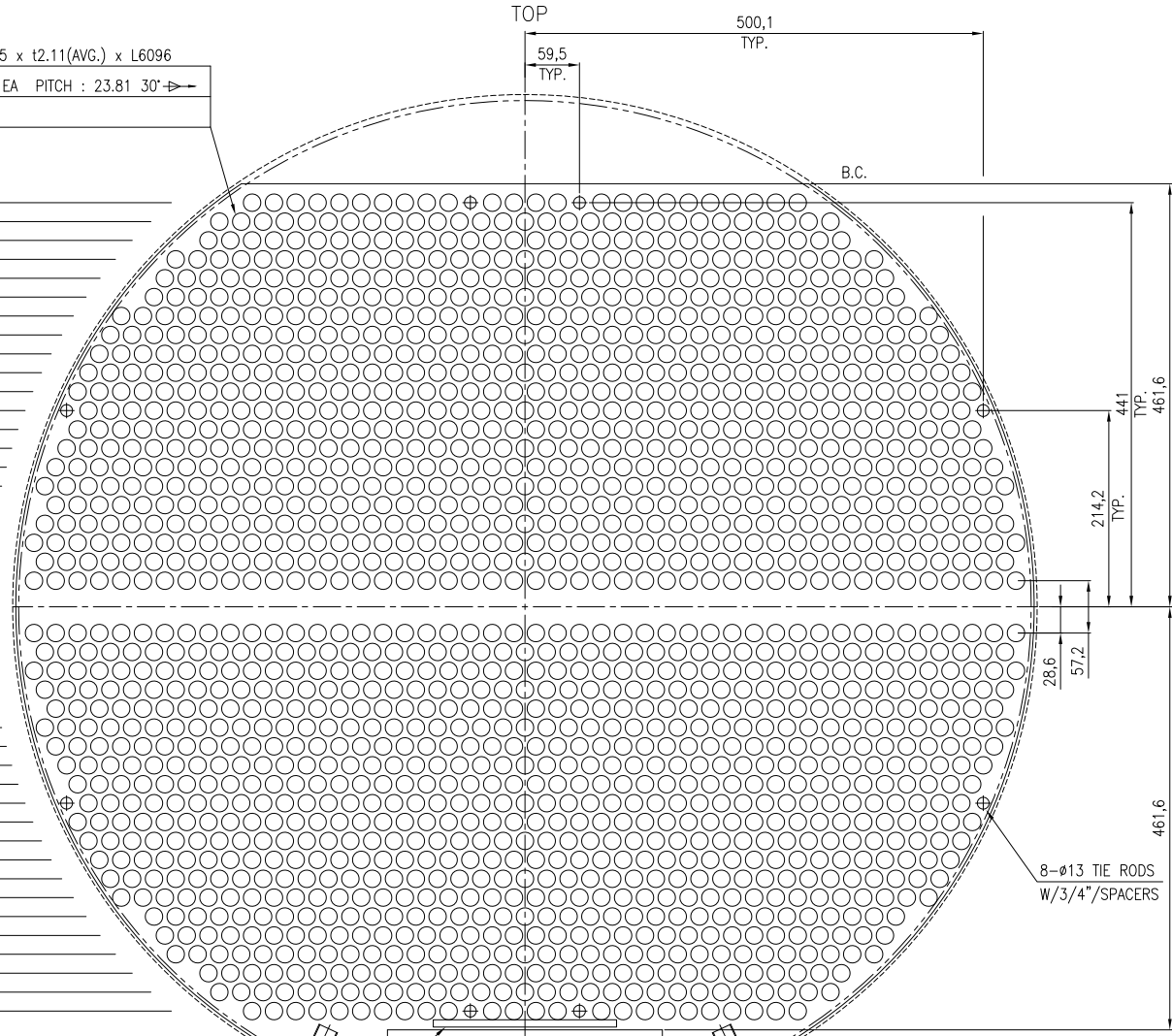
PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 1:1

DRAWING TITLE:  
**EVAPORATOR (CHILLER) DRAWING (E-6101)**  
**(BODY DETAIL)**

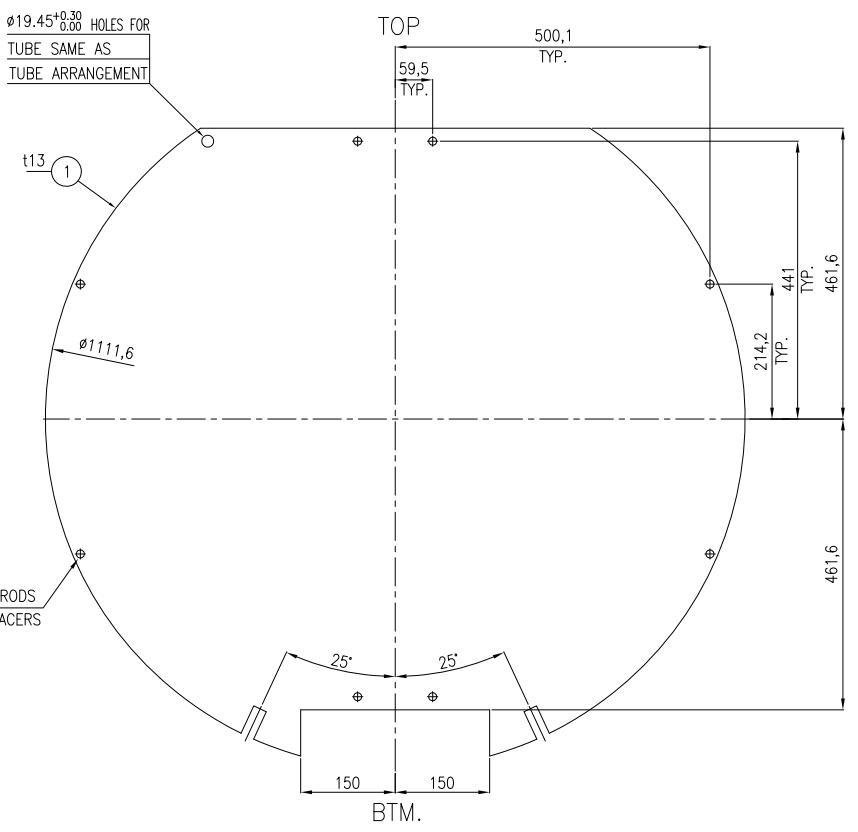
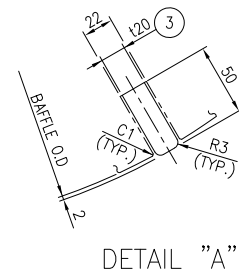
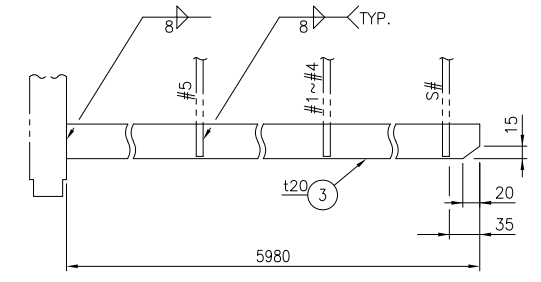
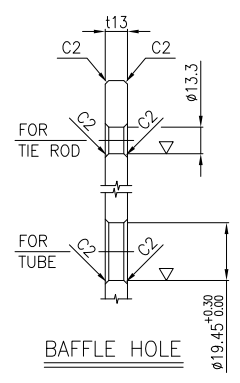
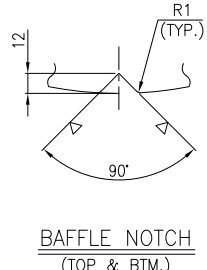
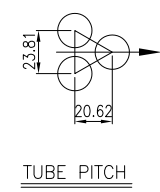
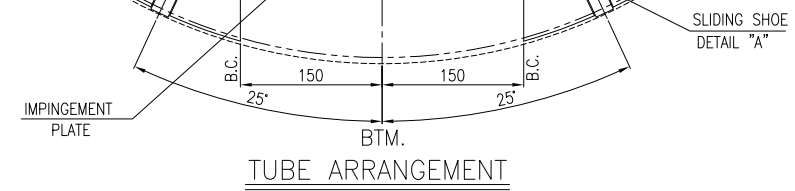
DRAWING NO.: **VD-GPIC-MA-3029-3029-0089** REV. SHEET NO. SIZE  
 00 2 OF 8 A3

TUBE SIZE : 0.D19.05 x t2.11(AVG.) x L6096  
 REQ'D NO. : U-826 EA PITCH : 23.81 30°  
 (O.T.L : 1104.9)

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TOTAL : 1652 EA



NOTE  
 1. UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN MILLIMETERS.

* FOR ONE SET					
2	SLIDING SHOE	SA-516 70N	2	120 x 50 x 5980	
1	FULL SUPPORT BAFFLE	SA 516-70N	6	113 x ø1111.6	
PART NO.	PART NAME	MATERIAL	QUANTITY	SPECIFICATION	REMARK

BILL OF MATERIAL					

Code:  No Comment/ Approval  
 (Applicable Only for "FOR REVIEW" and "For Approval"  
 (Indicating the comment and the amount  
 the amount for Manufacturing)

Code:  No Comment/ Approval with Remark  
 Vendor/Sub-Contractor shall correct, revise and  
 resubmit the document, the amount is released  
 for Manufacturing if changes incorporated.

Code:  Commented  
 Vendor/Sub-Contractor shall correct, revise and resubmit the  
 document by the date specified. The amount shall be released  
 under the Status of "To Be Released" if correct  
 documents shall be resubmitted before starting  
 the Manufacturing Process.

Code:  Not Accepted (Rejected)  
 Vendor/Sub-Contractor shall re-work/re-design/re-manufacture  
 the amount for re-work/re-design/re-manufacture shall be  
 released before starting the Manufacturing Process.  
 Vendor/Sub-Contractor shall correct, revise and resubmit  
 the document by the date specified. The amount shall be released  
 under the Status of "To Be Released" if correct  
 documents shall be resubmitted before starting  
 the Manufacturing Process.

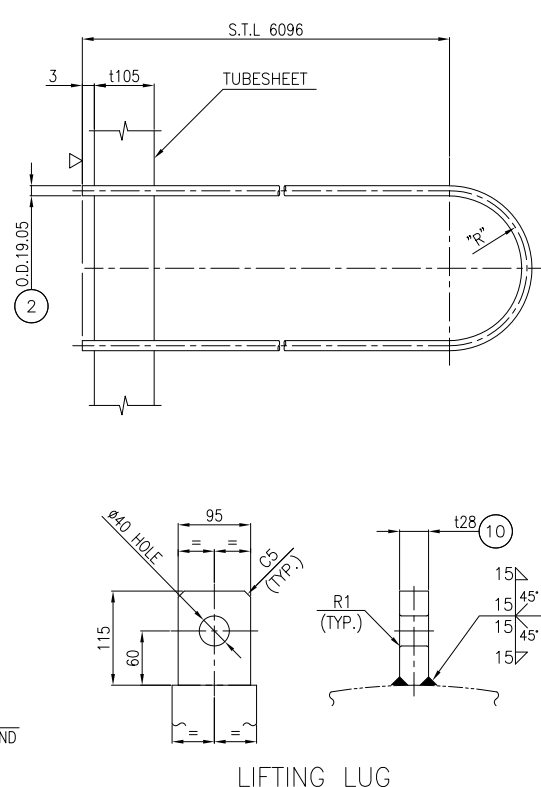
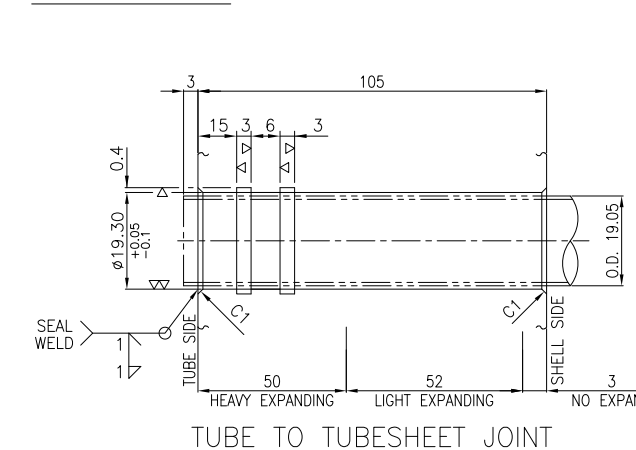
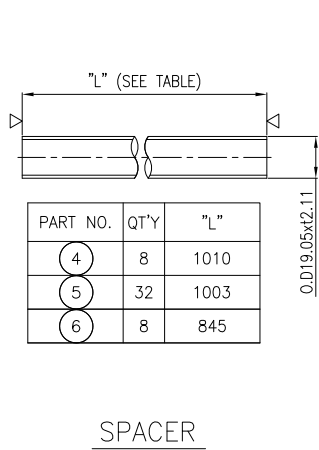
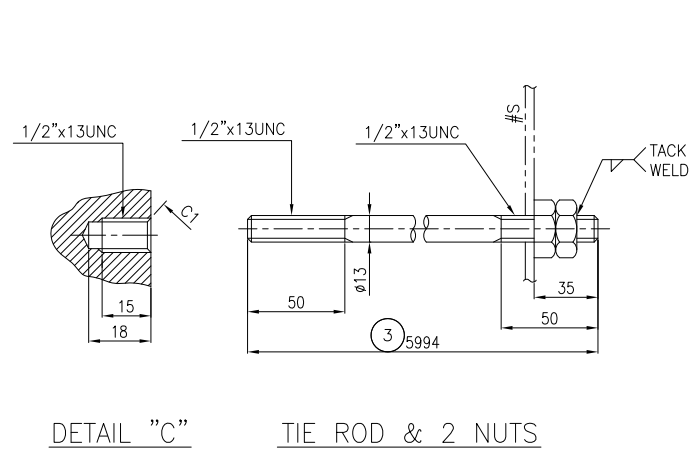
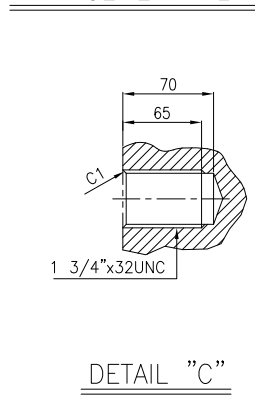
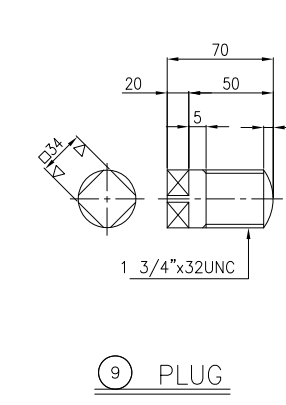
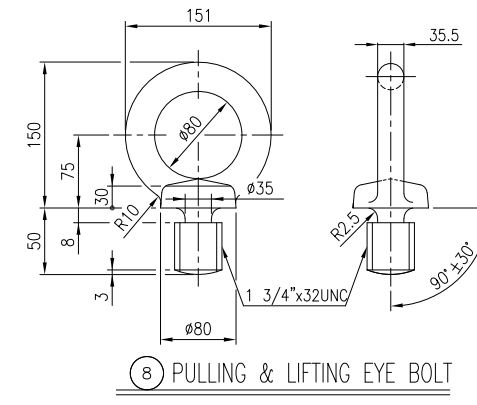
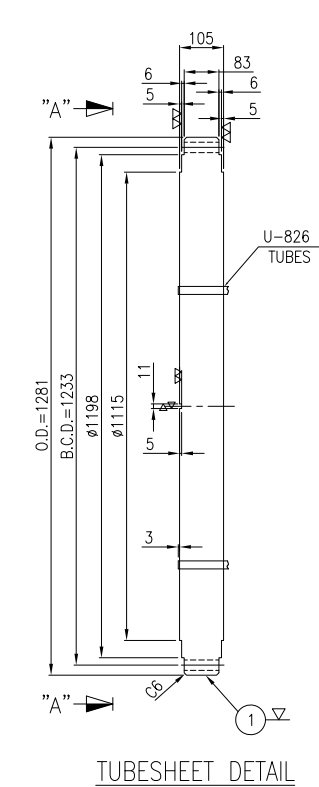
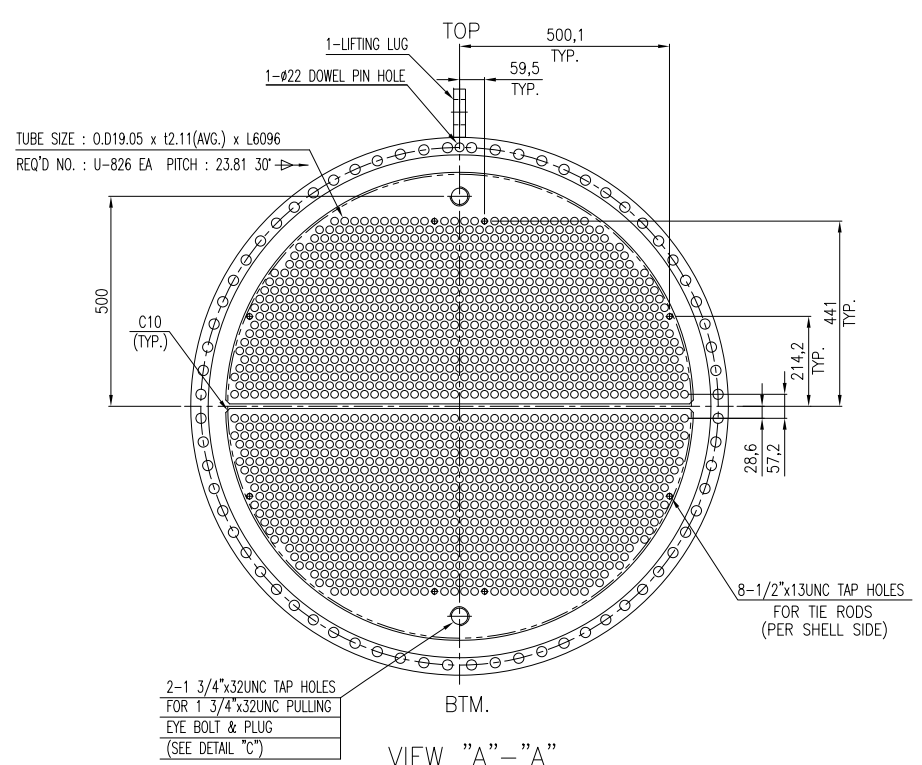
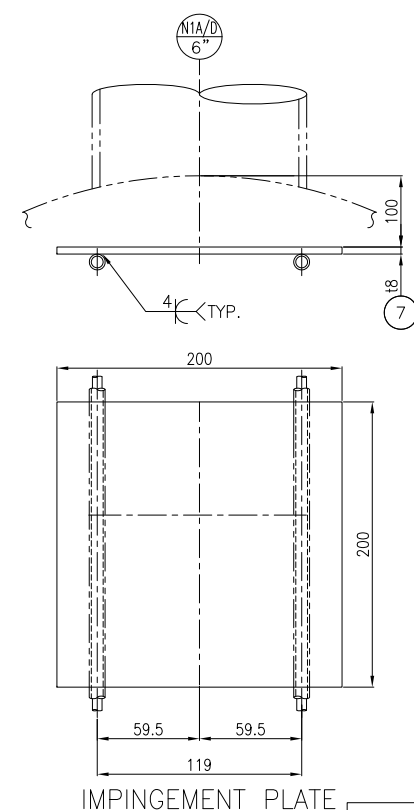
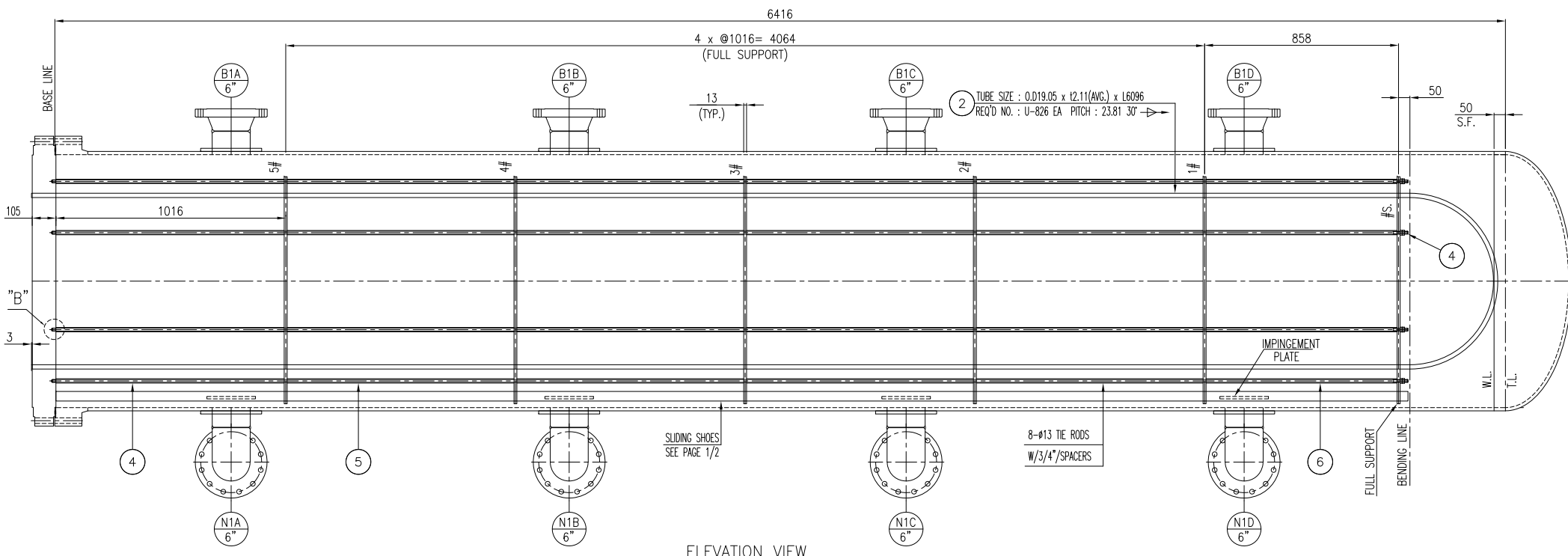
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 (Only for "For Approval" documents and "For Review"  
 (The amount is not released and the amount  
 is not released for Manufacturing.)

The amount is not released for Manufacturing.  
 Vendor of any liability, obligation and responsibility not of the  
 purchase order and the amount is not released in writing.

DATE: \_\_\_\_\_  
 EIED  
 Signature: \_\_\_\_\_

REV.	DATE	Purpose of Issue	Prepared	Checked	Approved
00	06.Oct.25	IFR	D.SH	F.T	A.M

PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 1:1  
 DRAWING TITLE:  
 EVAPORATOR (CHILLER) DRAWING (E-6101)  
 (BUNDLE DETAIL 1/2)  
 DRAWING NO.  
 VD-GPIC-MA-3029-3029-0089 REV. SHEET NO. SIZE  
 00 3 OF 8 A3



**U-TUBE**

NO.	"R"	"L"	Q'TY
1	28.575	12281.8	46
2	49.2	12346.6	45
3	69.8	12411.3	46
4	90.4	12476.1	45
5	111.1	12540.9	44
6	131.7	12605.7	45
7	152.3	12670.5	44
8	172.9	12735.3	43
9	193.6	12800.1	42
10	214.2	12864.9	41
11	234.8	12929.6	42
12	255.4	12994.4	41
13	276.0	13059.2	40
14	296.7	13124.0	39
15	317.3	13188.8	38
16	337.9	13253.6	35
17	358.5	13318.4	34
18	379.2	13383.1	33
19	399.8	13447.9	30
20	420.4	13512.7	29
21	441.0	13577.5	24

**U-TUBE DIMENSION**

**NOTE**

1. UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN MILLIMETERS.

**\* FOR ONE SET**

NO.	PART NAME	MATERIAL	QUANTITY	SPECIFICATION	REMARK
10	LIFTING LUG	SA283-C	1	SEE DIM.	
9	PLUG	304 S.S	2	1 3/4"x32UNC	
8	EYE BOLT	SA-36	2	1 3/4"x32UNC	H.D.G.
7	IMPINGEMENT PLATE	SA516-70	1	18 x 200 x 200	
6	SPACER	SA334-6	8	0.019.05 x 12.11 x L845	
5	SPACER	SA334-6	32	0.019.05 x 12.11 x L1003	
4	SPACER	SA334-6	8	0.019.05 x 12.11 x L1010	
3	TIE ROD & 2NUTS	SA36/SA194-2H	8	1/2"x13UNC (R.B13) x L5994	
2	TUBE	SA334-6	U-826	0.019.05 x 12.11(AVG.) x L6096	
1	TUBESHEET	SA350-LF2 CL1N	1	1105x #1281	

**BILL OF MATERIAL**

PART NO.	PART NAME	MATERIAL	QUANTITY	SPECIFICATION	REMARK
10	LIFTING LUG	SA283-C	1	SEE DIM.	
9	PLUG	304 S.S	2	1 3/4"x32UNC	
8	EYE BOLT	SA-36	2	1 3/4"x32UNC	H.D.G.
7	IMPINGEMENT PLATE	SA516-70	1	18 x 200 x 200	
6	SPACER	SA334-6	8	0.019.05 x 12.11 x L845	
5	SPACER	SA334-6	32	0.019.05 x 12.11 x L1003	
4	SPACER	SA334-6	8	0.019.05 x 12.11 x L1010	
3	TIE ROD & 2NUTS	SA36/SA194-2H	8	1/2"x13UNC (R.B13) x L5994	
2	TUBE	SA334-6	U-826	0.019.05 x 12.11(AVG.) x L6096	
1	TUBESHEET	SA350-LF2 CL1N	1	1105x #1281	

**REVISIONS**

REV.	DATE	Purpose of Issue	Prepared	Checked	Approved
00	06.Oct.25	IFR	D.SH	F.T	A.M

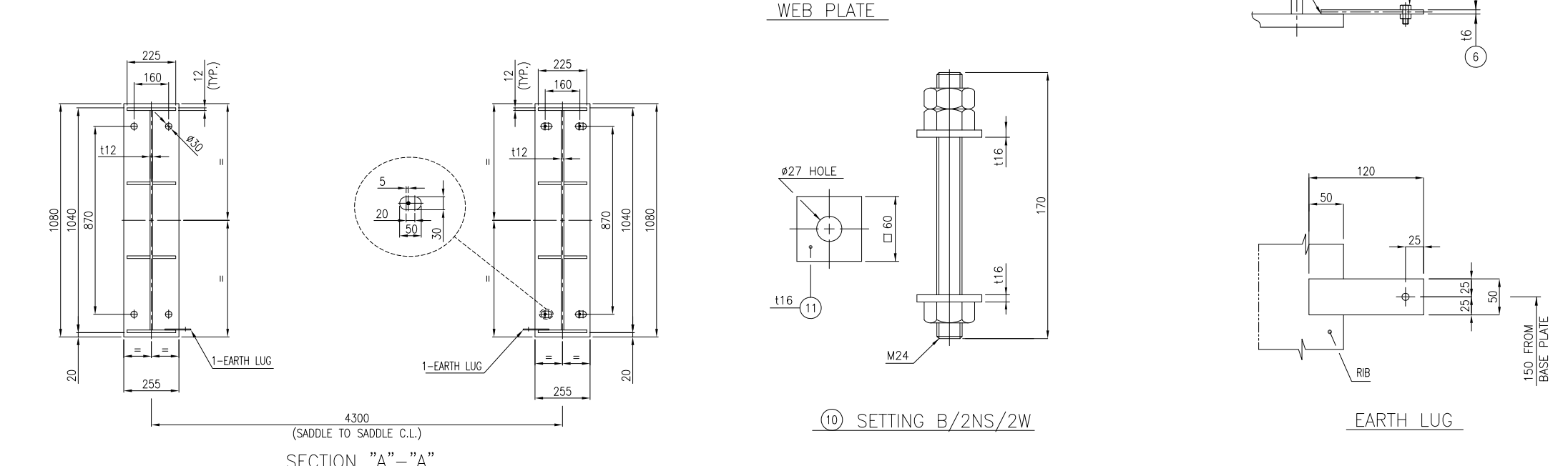
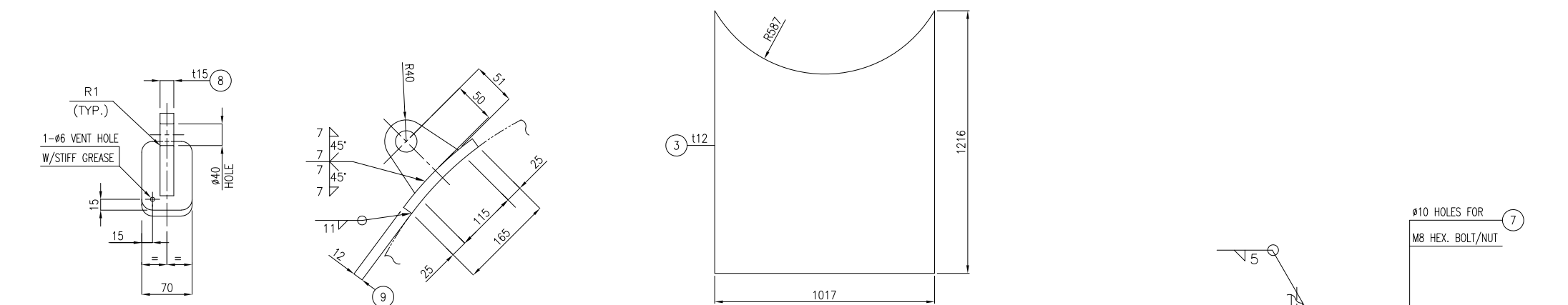
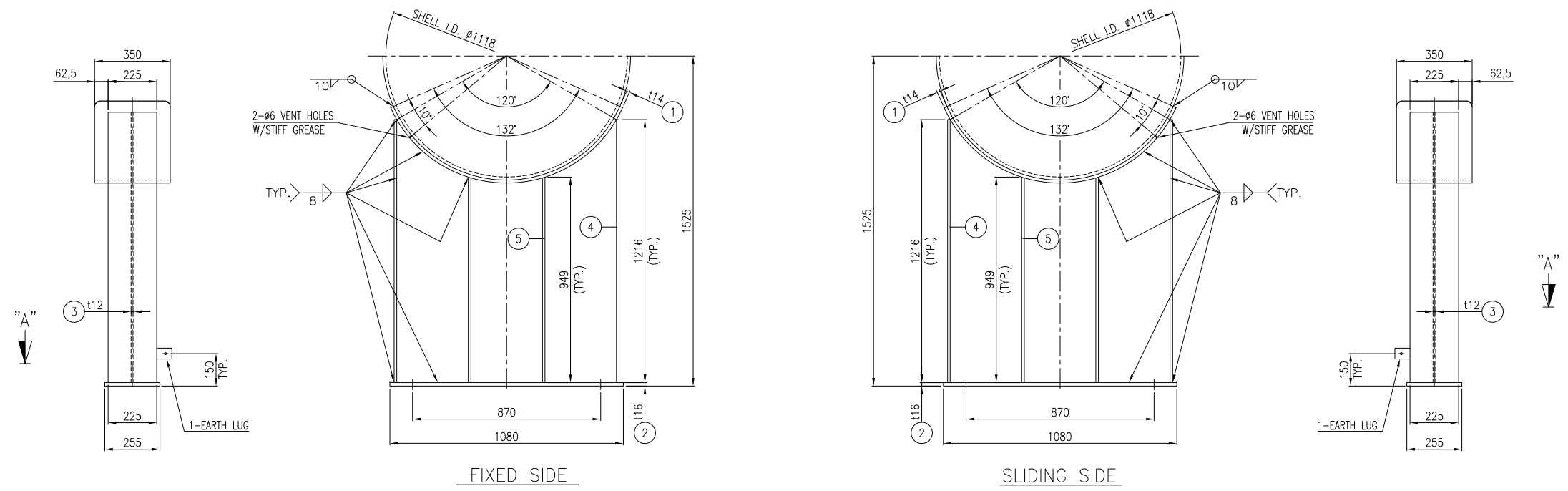
**Signature**

**Scale**: 1:1

**Drawing Title**: EVAPORATOR (CHILLER) DRAWING (E-6101) (BUNDLE DETAIL 2/2)

**Drawing No.**: VD-GPIC-MA-3029-3029-0089

**Rev.**: 00 **Sheet No.**: 4 OF 8 **Size**: A3



NOTE

1. UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN MILLIMETERS.

\* FOR ONE SET

PART NO.	PART NAME	MATERIAL	REGULAR QUANTITY	SPARE QUANTITY	SPECIFICATION	REMARK
11	WASHER	SA283-C	16		t16 x 60	(H.D.G.)
10	SETTING BOLT/2NUTS	SA193-B7/SA194-2H	8SETS		M24 x L190	(H.D.G.)
9	REIN. PAD	SA516-70N	3		t12 x 70 x 165	
8	LIFTING LUG	SA283-C	3		SEE DWG.	
7	HEX. BOLT/NUT	S.S. 304	2SETS		M8 x L25	
6	EARTH LUG	S.S. 304	2		16 x 50 x 120	
5	SUPPORT RIB	SA516-70N	8		t12 x 106.5 x 949	
4	SUPPORT RIB	SA516-70N	4		t12 x 225 x 1216	
3	WEB PLATE	SA516-70N	2		t12 x 255 x 1080	
2	BASE PLATE	SA516-70N	2		t16 x 255 x 1080	
1	WEAR PLATE	SA516-70N	2		t14 x 350 x 1336	

BILL OF MATERIAL

Code:  No Comment/ Approval (Applicable Only for "For Review" and "For Approval" Documents) No Comment/ Approval and the document is released for Manufacturing.

Code:  No Comment/ Approval with Remarks (Vendor/Sub-Contractor shall correct, revise and resubmit the document. The document is released for Manufacturing if changes incorporated.)

Code:  Commented (Vendor/Sub-Contractor shall correct, revise and resubmit the document by the due date. The document shall be released under the Status of "To Be Released" at correct documents shall be resubmitted before starting the Manufacturing Process.)

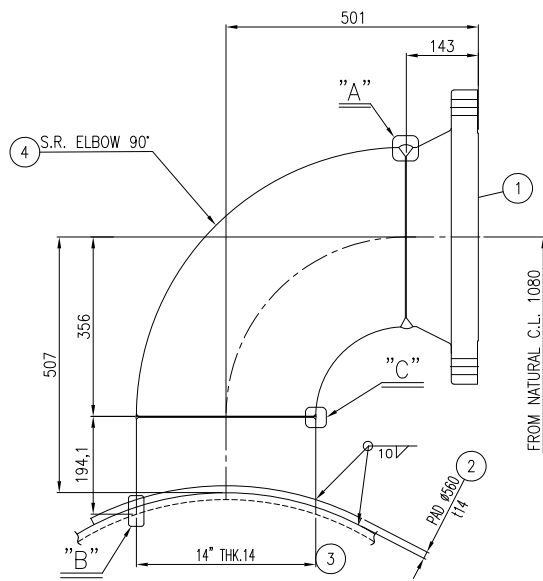
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No Code (Only for "For Information" Documents and "For Review" Documents) (The document shall be released for manufacturing only after the approval of the Vendor/Sub-Contractor's responsibility. The document shall be released for manufacturing only after the approval of the Vendor/Sub-Contractor's responsibility.)

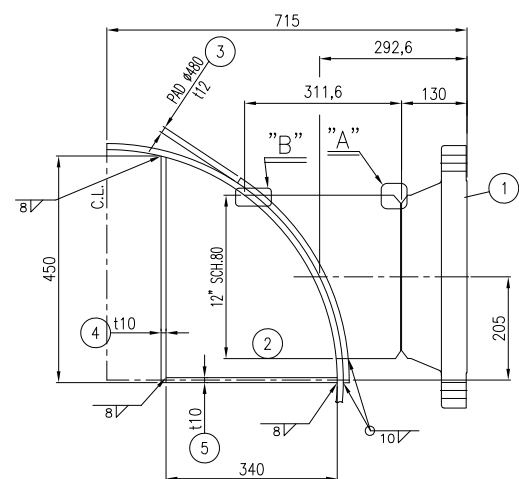
DATE: \_\_\_\_\_  
 DESIGNED BY: \_\_\_\_\_  
 CHECKED BY: \_\_\_\_\_  
 APPROVED BY: \_\_\_\_\_

REV.	DATE	Purpose of Issue	Prepared	Checked	Approved
00	06.Oct.25	IFR	D.SH	F.T	A.M

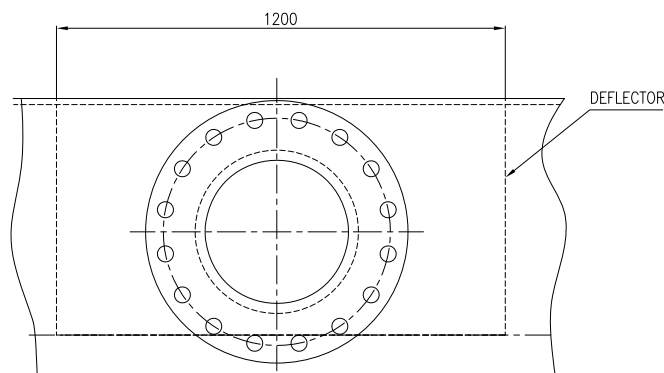
GPI Gachsaran Polymer Industries Company HDPE Plant  
 CONTRACT NO.: GPI-CON-99-008  
 PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 1:1  
 EVAPORATOR (CHILLER) DRAWING (E-6101) (SADDLE DETAIL)  
 DRAWING NO. VD-GPIC-MA-3029-3029-0089 REV. 00 SHEET NO. 5 OF 8 SIZE A3



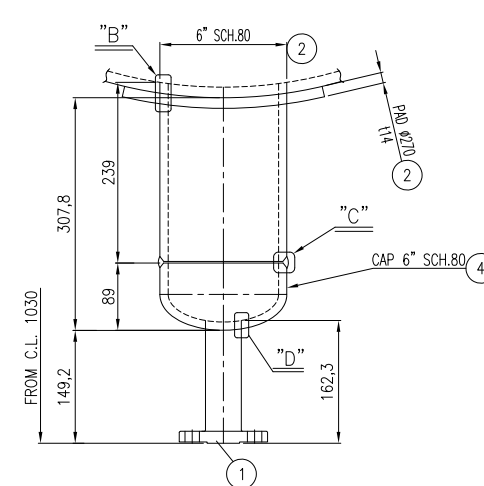
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DETAIL OF N2 12"



VIEW "E" N2 12"



DETAIL OF N13 6" S11 3/4"

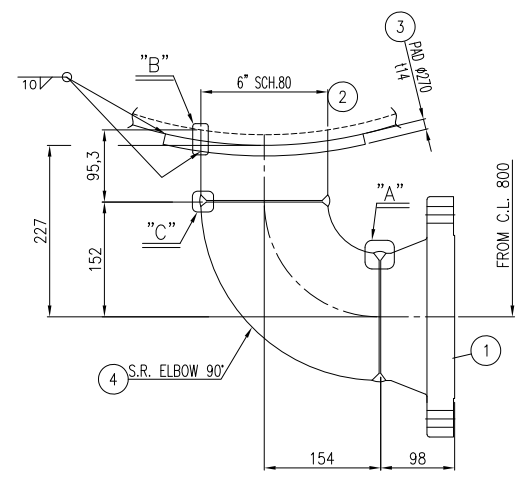
NOTE  
 1. UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN MILLIMETERS.  
 2. FOR THE TEST VENT HOLES Ø3 WILL BE OBTURED BY WELDING.  
 3. GASKET MATERIAL FOR ASME B16.20: SPIRAL WOUND (14.5)  
 -FILLER: GRAPHITE  
 -INNER RING: 304 S.S.  
 -HOOP: 304 S.S.  
 -OUTER RING: 304 S.S.

\* FOR ONE SET

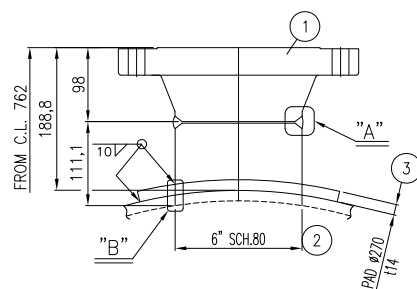
NOZZLE PART NO.	PART NAME	MATERIAL	REGULAR SPARE	QUANTITY	SPECIFICATION	REMARK
N13	4 CAP	SA420-WPL6	1	1	6" SCH. 80	
S11	3 REIN. PAD	SA516-70N	1	1	114 x Ø270	
	2 NOZZLE NECK	SA333-6	1	1	6" SCH.80 x L239	
	1 FLANGE (THK.14.25)	SA350-LF2 CL.1N	1	1	3/4" ASME 300# WNLR	
N5	2 NOZZLE NECK	SA333-6	1	1	2" SCH. 160 x L1335	
	1 FLANGE (SCH.160)	SA350-LF2 CL.1N	1	1	2" ASME 300# WNLR	
	3 ELBOW	SA420-WPL6	1	1	2" SCH. 160, LR	
N11	2 NOZZLE NECK	SA333-6	1	1	2" SCH. 160 x L1406	
	1 FLANGE (SCH.160)	SA350-LF2 CL.1N	1	1	2" ASME 300# WNLR	
	3 ELBOW	SA420-WPL6	1	1	2" SCH. 160, LR	
N10	2 NOZZLE NECK	SA333-6	1	1	2" SCH. 160 x L1025	
	1 FLANGE (SCH.160)	SA350-LF2 CL.1N	1	1	2" ASME 300# WNLR	
	3 ELBOW	SA420-WPL6	1	1	1 1/2" SCH. 160, LR	
N15	2 NOZZLE NECK	SA333-6	1	1	1 1/2" SCH. 160 x L1585	
	1 FLANGE (SCH.160)	SA350-LF2 CL.1N	1	1	1 1/2" ASME 300# WNLR	
	3 REIN. PAD	SA516-70N	1	1	112 x Ø190	
N14	2 NOZZLE NECK	SA333-6	1	1	3" SCH.160 x L125.7	
	1 FLANGE (SCH.160)	SA350-LF2 CL.1N	1	1	3" ASME 300# WNLR	
	3 REIN. PAD	SA516-70N	4	1	112 x Ø270	
B1E-H	2 NOZZLE NECK	SA333-6	4	4	6" SCH.80 x L110.5	
	1 FLANGE (SCH.80)	SA350-LF2 CL.1N	4	4	6" ASME 300# WNLR	
	3 REIN. PAD	SA516-70N	4	4	114 x Ø270	
B1A-D	2 NOZZLE NECK	SA333-6	4	4	6" SCH.80 x L111.1	
	1 FLANGE (SCH.80)	SA350-LF2 CL.1N	4	4	6" ASME 300# WNLR	
	4 ELBOW	SA420-WPL6	4	4	6" SCH. 80, S,R	
	3 REIN. PAD	SA516-70N	4	4	114 x Ø270	
N1A-D	2 NOZZLE NECK	SA333-6	4	4	6" SCH.80 x L95.3	
	1 FLANGE (SCH.80)	SA350-LF2 CL.1N	4	4	6" ASME 300# WNLR	
	5 DEFLECTOR	SA516-70N	1	1	110 x 340 x 1200	
	4 DEFLECTOR	SA516-70N	1	1	110 x 450 x 1200	
N2	3 REIN. PAD	SA516-70N	1	1	112 x Ø480	
	2 NOZZLE NECK	SA333-6	1	1	12" SCH.80 x L311.6	
	1 FLANGE (SCH.80)	SA350-LF2 CL.1N	1	1	12" ASME 300# WNLR	
	4 ELBOW	SA420-WPL6	2	2	14" THK.14, S,R	
N4	3 REIN. PAD	SA516-70N	2	2	114 x Ø560	
N3	2 NOZZLE NECK	SA516-70N	2	2	14" THK.14 x L194.1	
	1 FLANGE (THK.14)	SA350-LF2 CL.1N	2	2	14" ASME 300# WNLR	

BILL OF MATERIAL

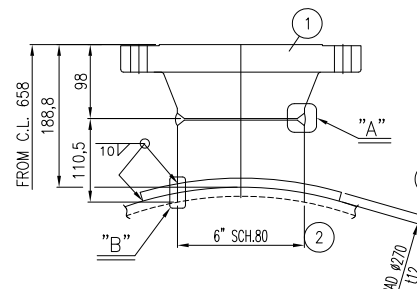
Code:  No Comment/ Approval  
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 Vendor/Sub-Contractor shall correct, revise and resubmit the  
 document by the date specified. The document shall be resubmitted  
 under the Status of "To Be Resubmitted", if correct  
 resubmission date is resubmitted before starting  
 the Manufacturing Process.  
 Not Approved (Rejected)  
 Vendor/Sub-Contractor shall re-work/re-design/re-manufacture  
 the product to correct the defect and shall  
 resubmit the document for approval. The document shall  
 be resubmitted under the Status of "To Be Resubmitted".  
 Vendor/Sub-Contractor shall correct, revise and  
 resubmit the document. The document is returned  
 to Manufacturing if changes incorporated.  
 No Code  
 No Code  
 (Only for "For Information" documents and "For Review"  
 (Not for use for approval and the document  
 released for Manufacturing)  
 The document shall be resubmitted under the Status of "To Be Resubmitted".  
 Vendor of any liability, obligation and responsibility of the  
 purchase order and the contract agreement in writing.  
 DATE: \_\_\_\_\_  
 EDED  
 Signature: \_\_\_\_\_



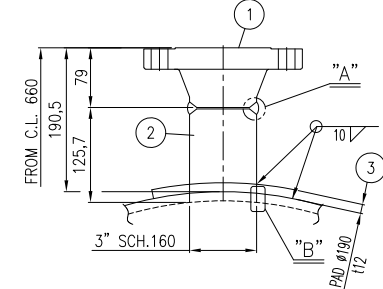
DETAIL OF N1A-D 6"



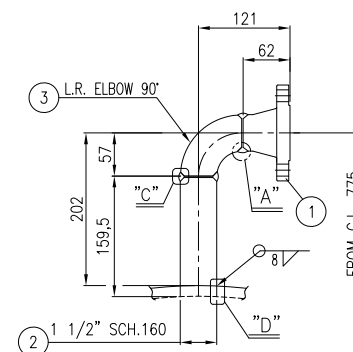
DETAIL OF B1A-D 6"



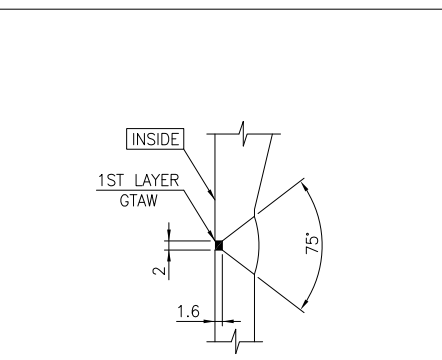
DETAIL OF B1E-H 6"



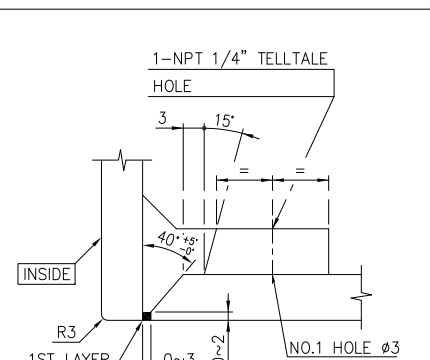
DETAIL OF N14 3"



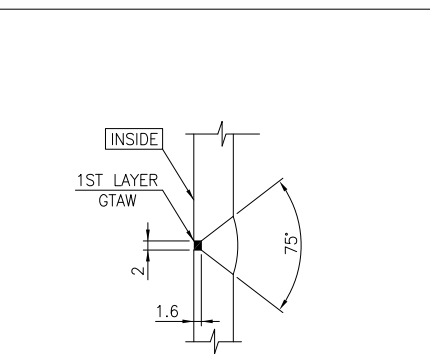
DETAIL OF N15 1 1/2"



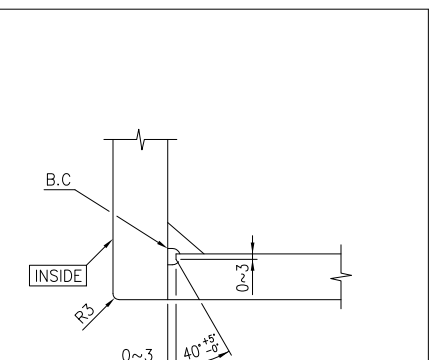
DETAIL "A"



DETAIL "B"



DETAIL "C"



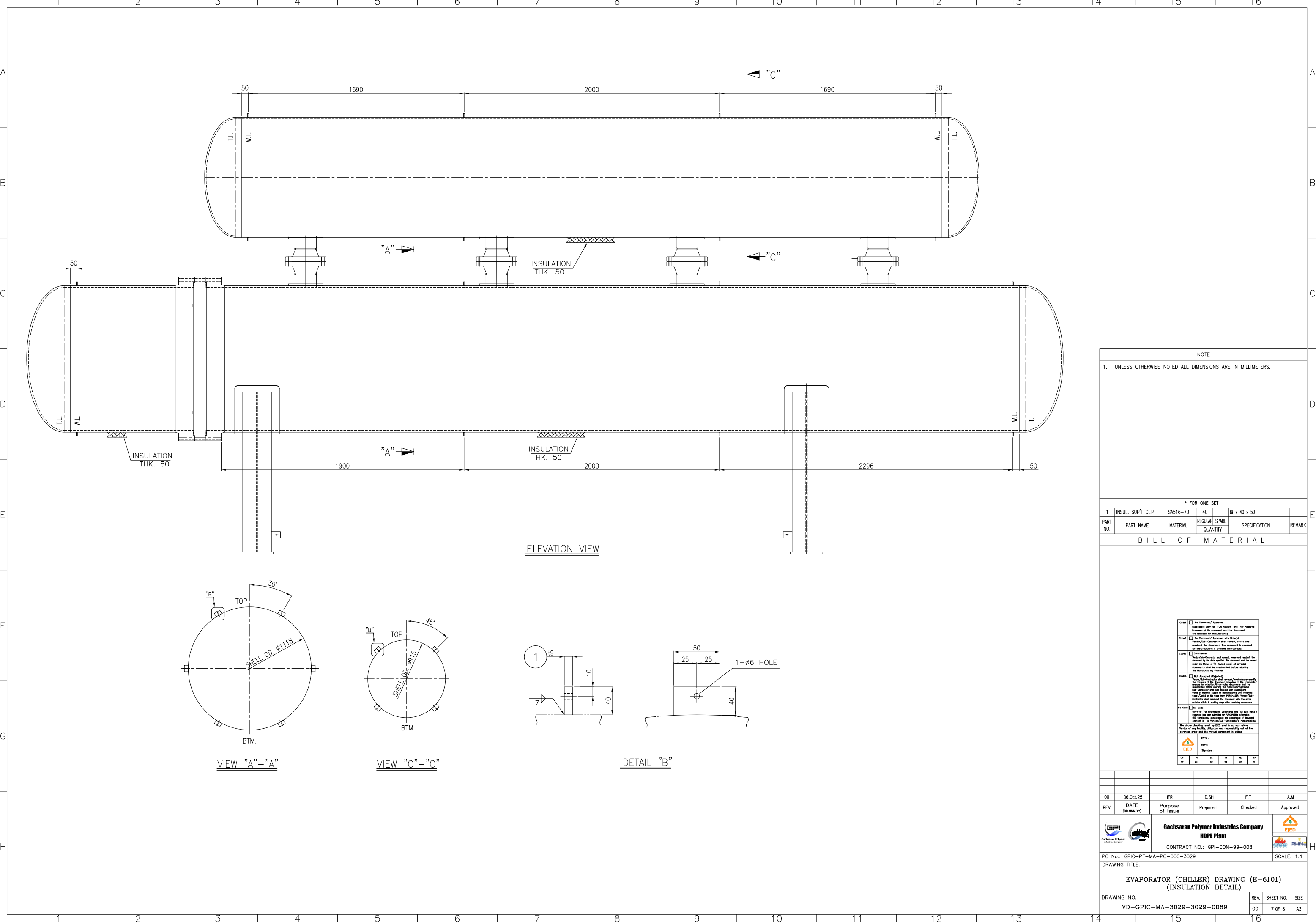
DETAIL "D"

REV.	DATE	Purpose of Issue	Prepared	Checked	Approved
00	06.Oct.25	IFR	D.SH	F.T	A.M

GPI  
 Gachsaran Polymer Industries Company  
 HDPE Plant  
 CONTRACT NO.: GPI-CON-99-008

PO No.: GPIC-PT-MA-PO-000-3029  
 DRAWING TITLE:  
 EVAPORATOR (CHILLER) DRAWING (E-6101)  
 (NOZZLE DETAIL)

DRAWING NO.  
 VD-GPIC-MA-3029-3029-0089  
 REV. SHEET NO. SIZE  
 00 6 OF 8 A3



NOTE  
 1. UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN MILLIMETERS.

\* FOR ONE SET

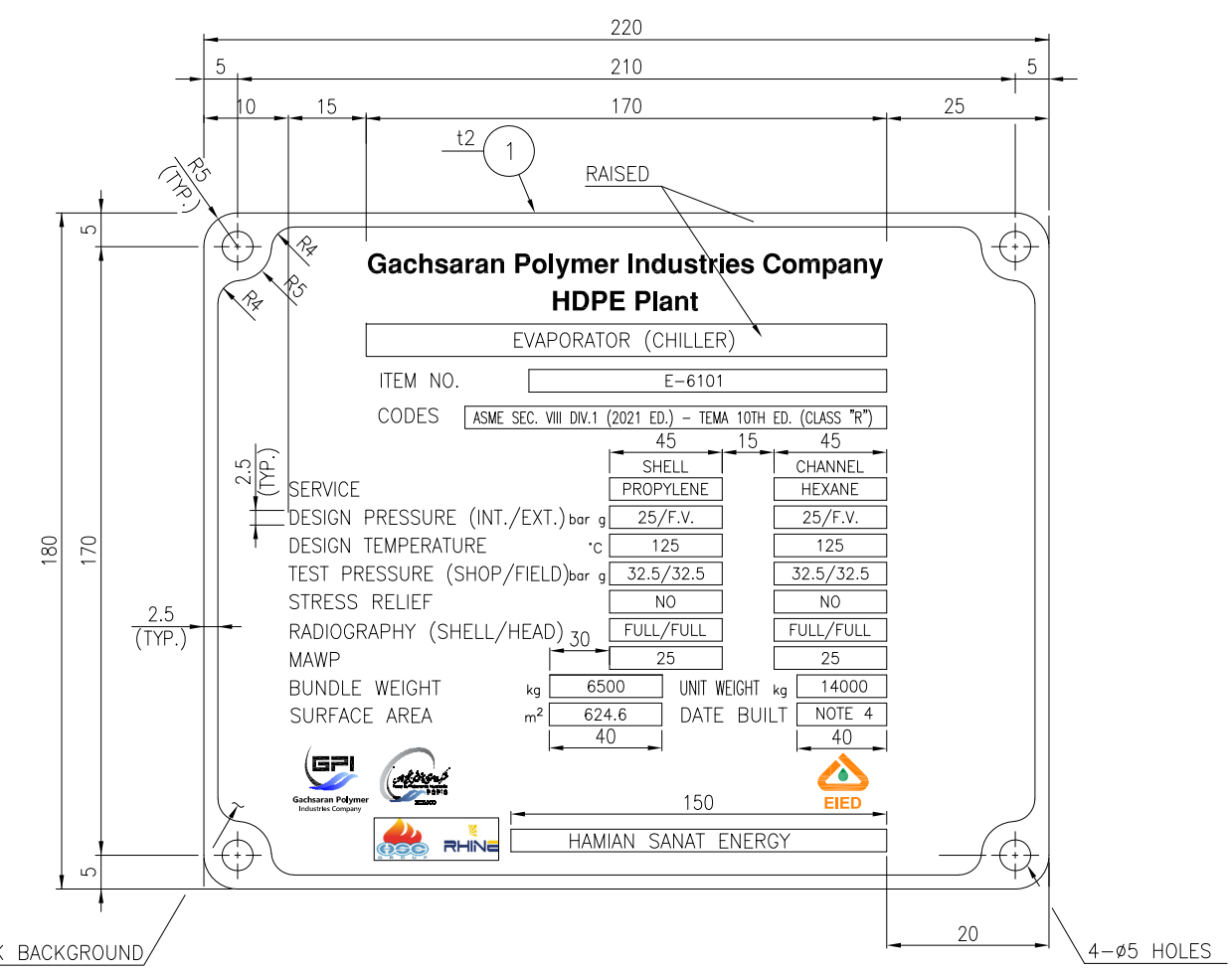
PART NO.	INSUL. SUPT CLIP	SAS16-70	40	19 x 40 x 50	
	PART NAME	MATERIAL	REGULAR SPARE	SPECIFICATION	REMARK
			QUANTITY		

BILL OF MATERIAL

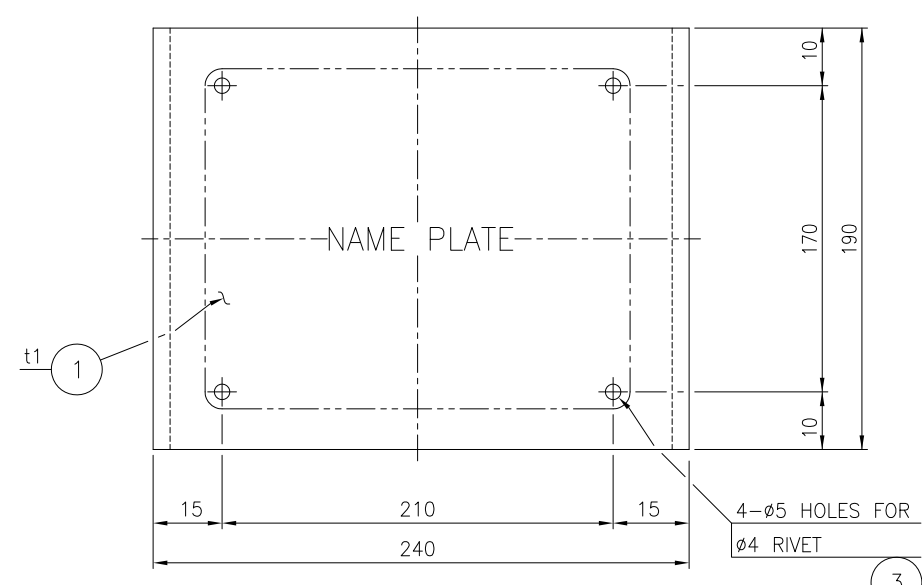
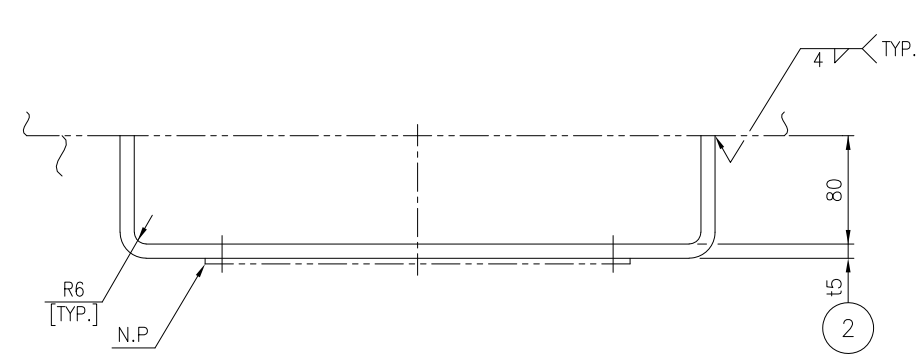
REV.	DATE	Purpose of Issue	Prepared	Checked	Approved
00	06.Oct.25	IFR	D.SH	F.T	A.M

CONTRACT NO.: GPI-CON-99-008  
 PO No.: GPI-PT-MA-PO-000-3029  
 SCALE: 1:1  
 DRAWING TITLE:  
**EVAPORATOR (CHILLER) DRAWING (E-6101)**  
 (INSULATION DETAIL)

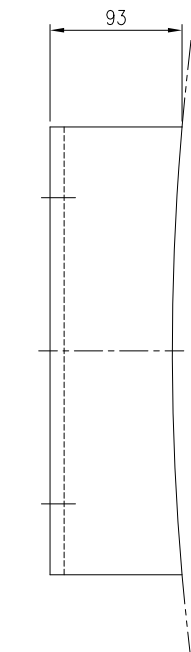
DRAWING NO.	REV.	SHEET NO.	SIZE
VD-GPIC-MA-3029-3029-0089	00	7 OF 8	A3



NAME PLATE



NAME PLATE BRACKET



- NOTE
- UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN MILLIMETERS.
  - ALL LETTERS, BLOCKS, AS WELL AS EDGES, SHALL HAVE RAISED POLISHED FACE-RELIEF 0.5MM APPROX.
  - LETTERS TO BE GOTHIC TYPE
  - YEAR BUILT AND DATE OF TEST STAMPED AT SHOP AFTER HYDROSTATIC TEST COMPLETION.

\* FOR ONE SET

3	RIVET	304 S.S	4	Ø4	
2	NAME PLATE BRACKET	SA516-70N	2		15 x 450 x 190
1	NAME PLATE	304 S.S	1		11 x 180 x 220

BILL OF MATERIAL

Code:  No Comment/ Approval (Applicable Only for "For Review" and "For Approval" (Exclusively for customer and the customer) be released for Manufacturing)

Code:  No Comment/ Approval with Notice (Vendor/Sub-Contractor shall correct, revise and resubmit the document, the document is released for Manufacturing if changes incorporated)

Code:  Commented (Vendor/Sub-Contractor shall correct, revise and resubmit the document by the date specified. The document shall be released under the Status of "To Be Released" if correct (Exclusively for the customer and the customer) be released for Manufacturing if changes incorporated)

Code:  Not Approved (Rejected) (Vendor/Sub-Contractor shall re-work/re-design/re-manufacture the product according to the comments/changes for re-submit to customer and shall be released after getting the manufacturing release of Master Quality of Manufacturing and reworking (Applicable on the Date any rework/re-design/re-manufacture shall be released with the same number with a working date after reworking completed)

No Code:  No Code (Only for "For Information" (Information and "For Bulk Order") (Only Customer use, applicable for customer's information, contact in "Vendor/Sub-Contractor's responsibility. No action necessary until the date of the next release. Vendor of any liability, obligation and responsibility not of the purchase order and the related agreement in writing)

DATE: \_\_\_\_\_

Signature: \_\_\_\_\_

CV: \_\_\_\_\_ PI: \_\_\_\_\_ EL: \_\_\_\_\_ SI: \_\_\_\_\_ ME: \_\_\_\_\_ SA: \_\_\_\_\_

00	06.Oct.25	IFR	D.SH	F.T	A.M
REV.	DATE	Purpose of Issue	Prepared	Checked	Approved

**Gachsaran Polymer Industries Company  
HDPE Plant**

CONTRACT NO.: GPI-CON-99-008

PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 1:1

DRAWING TITLE:  
EVAPORATOR (CHILLER) DRAWING (E-6101)  
(NAME PLATE DETAIL)

DRAWING NO.	REV.	SHEET NO.	SIZE
VD-GPIC-MA-3029-3029-0089	00	8 OF 8	A3