

	<b>QUALITY CONTROL PLAN</b>		Job:	24/2385		
			Document:	QCP-24/2385		
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<b>SAFETY AND RELIEF VALVES</b>						
<b>Customer</b>		DELTA GmbH				
<b>Project</b>		-				
<b>Order</b>		DELTA-TECHNICAL-2024-PO-200				
<b>CODICI DI INTERVENTO / Intervention codes</b>						
H	<b>Hold point</b>					
	Works may not proceed until the inspection has been carried out or the Purchaser / Third Party has informed the Supplier in writing about renunciation of the inspection.					
W	<b>Witness point</b>					
	Inspection Authority witness; notifications will be issued as per agreements and the activity will proceed even if Inspectors / Third Party are not attending on the notified date.					
R	<b>Doc and certification control</b>					
	Review of documentation					
<b>Inspection Authority</b> (1) TECHNICAL (2) CUSTOMER (3) THIRD PARTY (4) END USER						
<b>Remarks</b>						
<b>Customer Approvals</b>						
0	20/09/2024	FIRST EMISSION	RB	LDV	RB	
<b>REV</b>	<b>DATE</b>	<b>DESCRIPTION</b>	<b>PREPARED</b>	<b>CHECKED</b>	<b>APPROVED</b>	



## QUALITY CONTROL PLAN

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### SAFETY AND RELIEF VALVES

No.	Inspection & Test	Reference Parts	Applicability %	Reference Standard and Documentation	Document Type	INSPECTION AUTHORITY			
						(1)	(2)	(3)	(4)
1	MATERIAL CERTIFICATE	BODY-NOZZLE-DISC	100%	ASME II A-B / ASTM UNI EN EN 10204 3.1	MATERIAL TEST CERTIFICATE	R	R		
2	HYDROSTATIC TEST	BODY-NOZZLE-BONNET CAP	100%	ASME B16.34 ASME VIII-Div.1 & XIII MSS-SP61 TCH PROC. IL10	TEST REPORT	H	R		
3	SET PRESSURE TEST	ASSEMBLED VALVE	100%	TCH PROC. IL42 ASME VIII-Div.1 & XIII EN ISO 4126	CONSTRUCTION DECLARATION	H	R		
4	SEAT LEAKAGE TEST	ASSEMBLED VALVE	100%	API 527 TCH PROC. IL42	CONSTRUCTION DECLARATION	H	R		
5	SECONDARY PRESSURE TEST	ASSEMBLED VALVE	100%	ASME VIII-Div.1 & XIII TCH PROC. IL42	CONSTRUCTION DECLARATION	H	R		
6	ACCESSORY CHECK	ASSEMBLED VALVE	100%	TCH DRAWINGS TCH BOM / ODL	CONSTRUCTION DECLARATION	H	R		
7	VISUAL AND DIMENSIONAL CHECK	ASSEMBLED VALVE	100%	TCH DRAWINGS TCH PROC. IL42	CONSTRUCTION DECLARATION	H	W		
8	MEASURE TOOL CERTIFICATE VERIFICATION	PRESSURE GAUGES	-	TCH PROC. IT03	CALIBRATION CERTIFICATE	R	R		
9	PAINTING CHECK	ASSEMBLED VALVE	100%	PAINTING SYSTEM (1)	REPORT	R	R		
10	VALVE NAMEPLATE	ASSEMBLED VALVE	100%	ASME XIII TCH PROC. IL42	CONSTRUCTION DECLARATION	H	R		
11	PACKING CHECK	ASSEMBLED VALVE	100%	TCH PROC. PP17	REPORT	H	R		

**NOTES:**

(1) ACCORDING TO BUYER'S PAINTING PROCEDURE SUPPLIED WITH THE PO

Please add release note