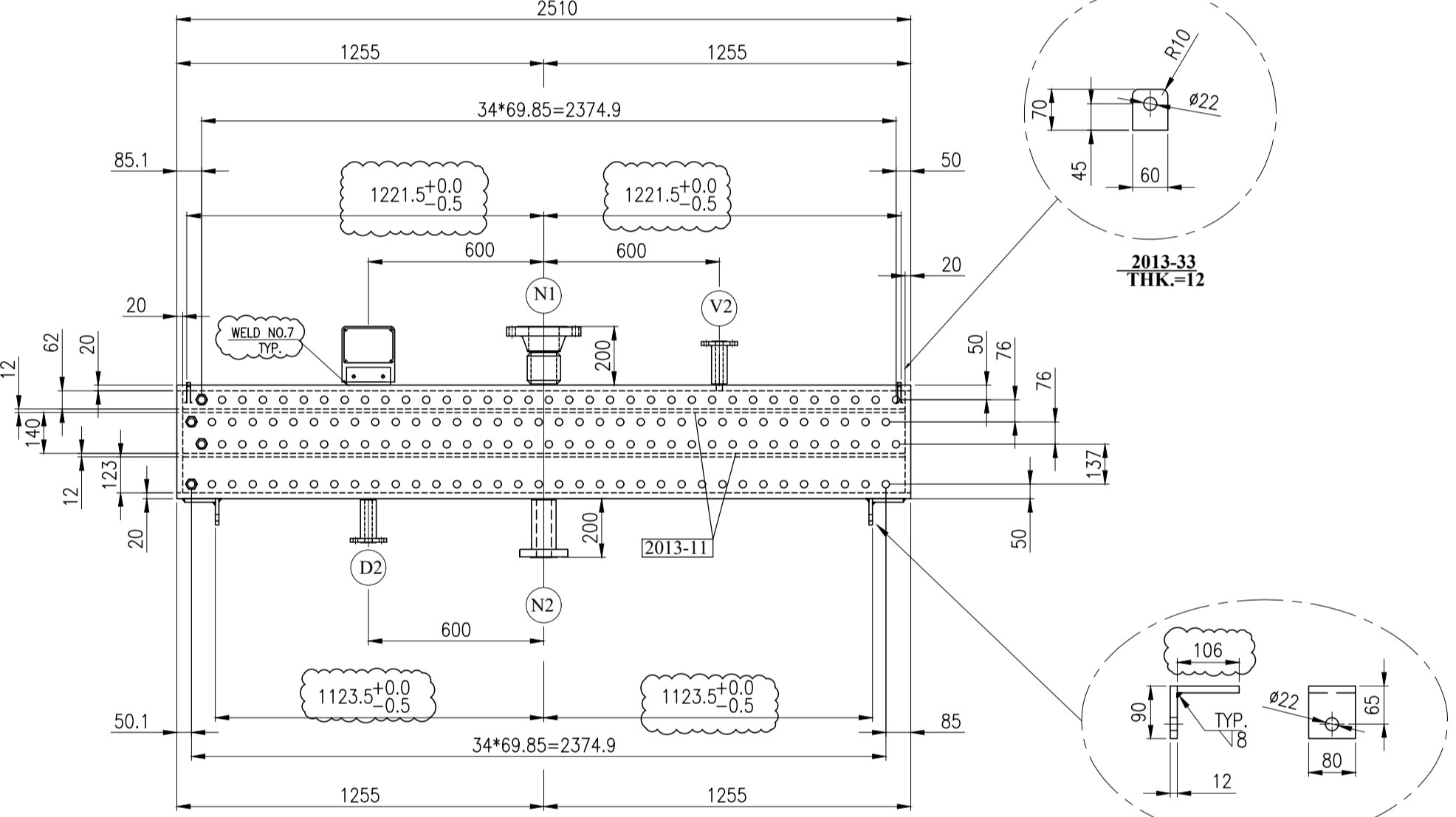
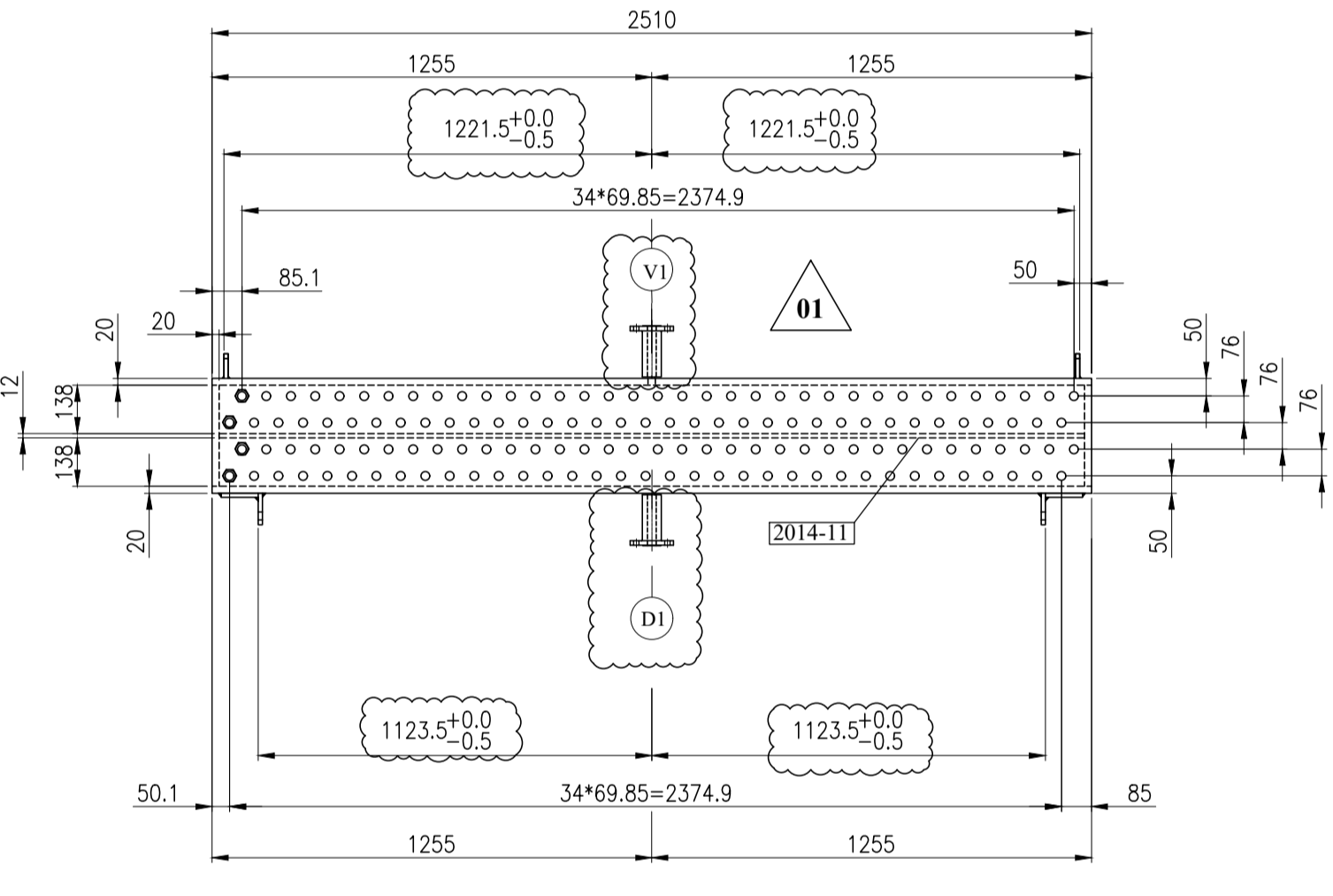
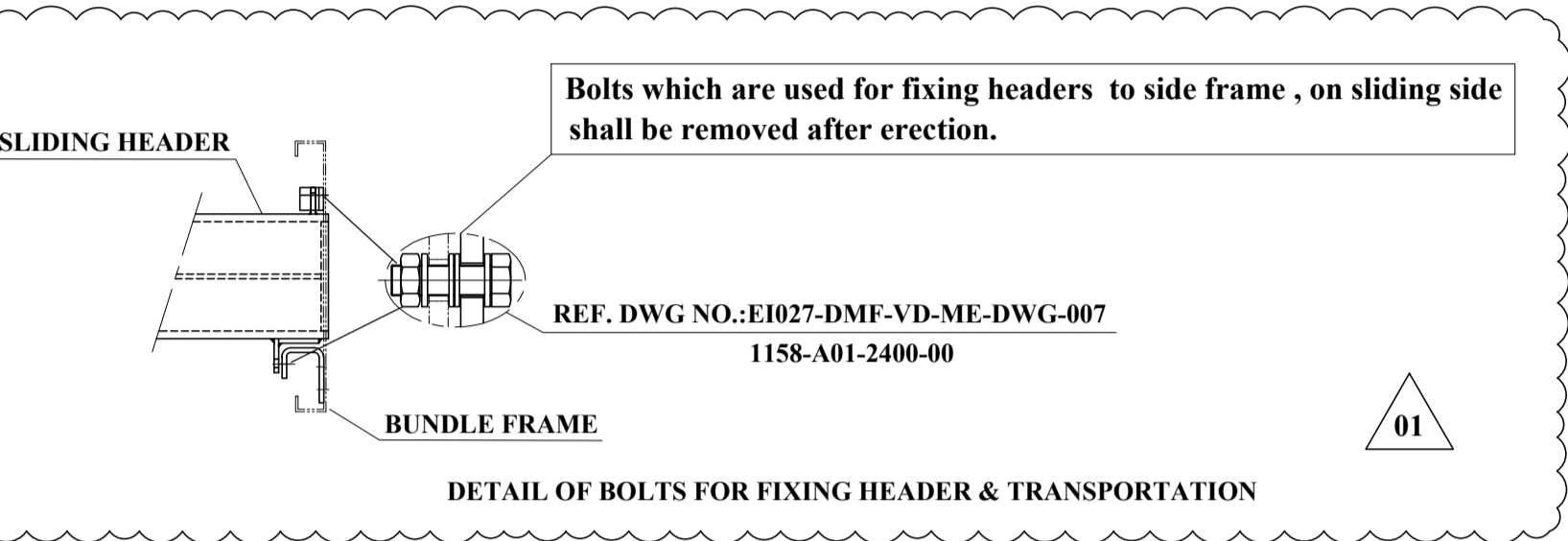
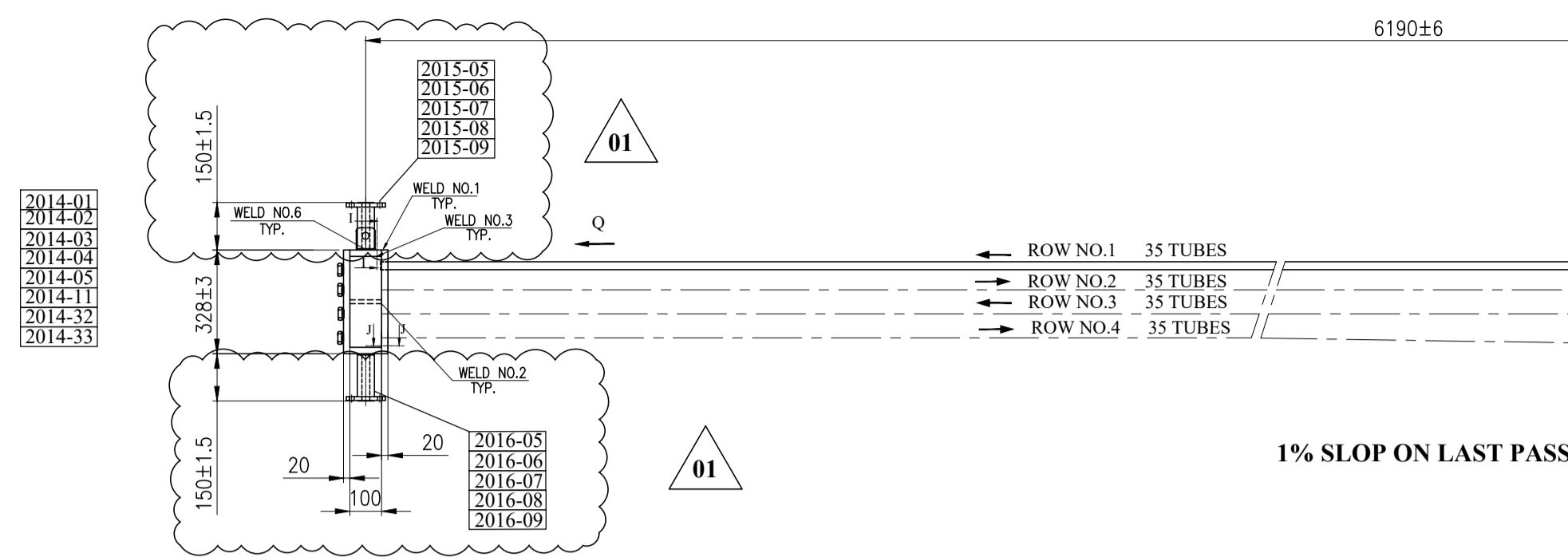
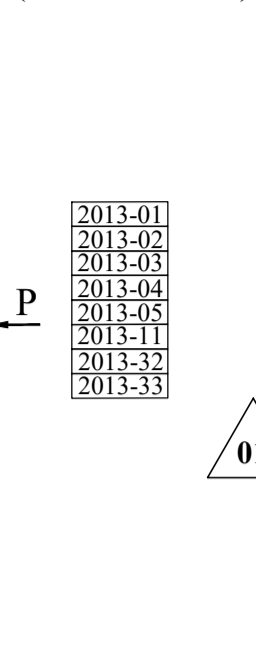


REAR HEADER (SLIDING HEADER)



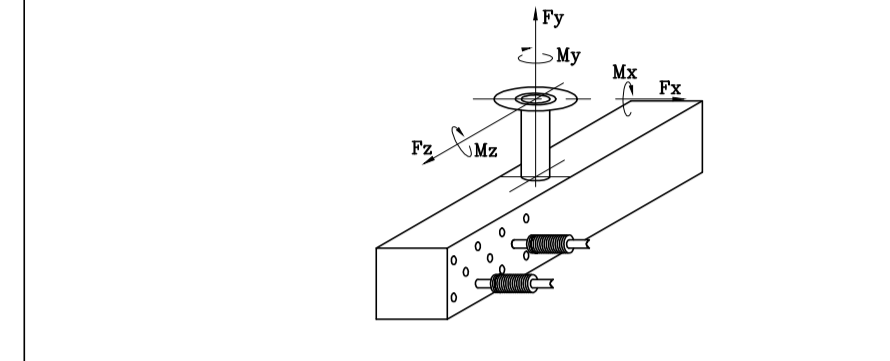
FRONT HEADER (FIXED HEADER)



- NOTES :**
- 1- ALL DIMENSIONS ARE IN MILLIMETERS.
 - 2- ALL NOZZLE FACINGS SHALL BE PROTECTED BY COVER AND 4 BOLTS.
 - 3- FLANGE CONTACT FACES SHALL BE COATED WITH GREASE.
 - 4- ALL FLANGE BOLTS SHALL STRADDLE MAIN AXES.
 - 5- ALL ENGINEERING AND MANUFACTURING CHARACTERISTICS NOT MENTIONED ON THIS DRAWING ARE INDICATED ON THE FOLLOWING APPLICABLE DOCUMENTS :
 - A- CALCULATION BOOK
 - B- WELDING PROCEDURE SPECIFICATION (W.P.S.)
 - C- NON DESTRUCTIVE TEST CHECK LIST (N.D.T.)
 - D- PAINTING & GALVANIZING SPECIFICATION SHEETS
 - 6- HEADER PLUG THREADS SHALL BE COVERED BY ANTISEIZE GREASE SHEET FOR 200°C TEMPERATURE.
 - 7- THE MATERIAL OF THE SLIDING PAD BETWEEN THE BUNDLE FRAME AND THE HEADER IS TEFLO(PTFE), FOR MORE INFORMATION, REFER TO DWG. NO. E027-DMF-VD-ME-DWG-007

THE MAXIMUM ALLOWABLE MOMENTS AND FORCES PER EACH NOZZLE (IF LOADS ARE DIVIDED EQUALLY FOR NOZZLES ACCORDING TO 3xAPI 661(7.1.10.1))

SIZE	Fx(N)	Fy(N)	Fz(N)	Mx(N.m)	My(N.m)	Mz(N.m)
4"	10020	8010	10020	2430	3660	2430
2"	3060	3990	3060	450	720	450

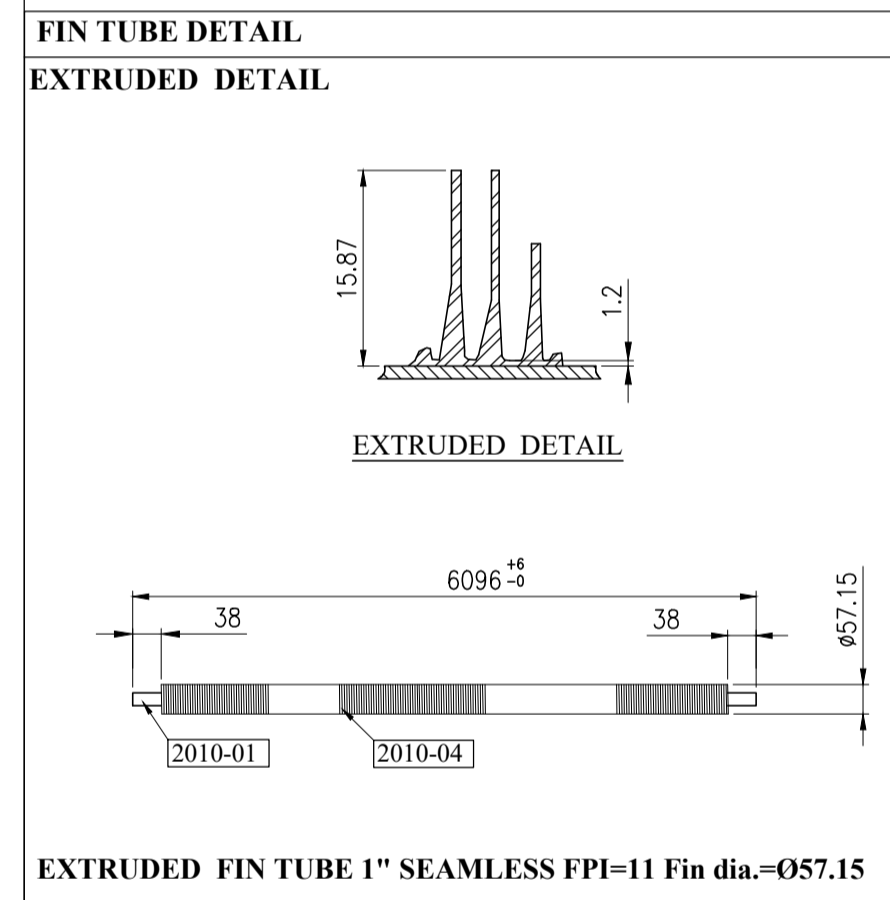


LATERAL DISPLACEMENT OF HEADERS (DIRECTION Z) INSIDE BUNDLE FRAME IN RELATION WITH EXPANSION FORCES ON NOZZLES (mm) (ACCORDING TO API661 7-1-1-2)

MAXIMUM DISPLACEMENT OF FRONT AND REAR HEADER(Z DIRECTION) INLET/OUTLET : ±9

NOZZLE ALIGNMENT TOLERANCES

NOMINAL NOZZLE SIZE (DN/IN)	MAXIMUM OUT-OF-FLAT TOLERANCE (G)
50 TO 100 (2 TO 4)	1.6 mm (1/16 inch)
150 TO 300 (6 TO 12)	2.4 mm (3/32 inch)



PART NO.	DESCRIPTION	DIMENSIONS			MATERIAL	QTY.	UNIT WEIGHT (Kg)	TOTAL WEIGHT (Kg)	STD DWG	REV.
		ØIA (mm)	LENGTH (mm)	WIDTH (mm)						
2000-00	TUBE BUNDLE INCLUDING :	-	-	-	-	2	2927.9	5854	-	1
2010-00	EXTRUDED FINNED TUBE INCLUDING :	-	-	-	-	-	-	2010.7	-	-
2010-01	BASE TUBE 1" (SEAMLESS-MN WALL-SWG16)	25.4	6096	-	SA-333 Gr.6	140	6.5	913.2	-	-
2010-04	ALUMINUM TUBE	35.75	5212.08	-	AL-1060	140	7.8	1097.5	-	-
2011-00	INLET NOZZLE INCLUDING :	-	-	-	-	-	-	11.0	-	-
2011-01	PIPE NOZZLE 4" SCH 160 (SEAMLESS)	107	-	13.49	SA-333 Gr.6	1	3.9	3.9	-	-
2011-02	FLANGE 4" (ANSI B16.300M WNR.F)	254	86	-	SA-350 LF2 CL.1N	1	7.1	7.1	-	1
2012-00	OUTLET NOZZLE INCLUDING :	-	-	-	-	-	-	3.5	-	-
2012-01	NOZZLE 2" (ANSI B16.300M WNR.F)	165	196	-	SA-350 LF2 CL.1N	1	3.5	3.5	-	1
2013-00	FRONT HEADER INCLUDING :	-	-	-	-	-	-	448.8	-	-
2013-01	TUBE SHEET	-	2510	389	20	-	-	153.3	-	-
2013-02	PLUG SHEET	-	2510	389	20	-	-	153.3	-	-
2013-03	TOP PLATE	-	2510	100	20	-	-	39.4	-	-
2013-04	BOTTOM PLATE	-	2510	100	20	-	-	39.4	-	-
2013-05	END PLATE	-	349	100	20	-	-	11.0	-	-
2013-11	PARTITION	-	2470	100	12	-	-	23.3	-	-
2013-32	SLIDING PAD	-	10690	80	12	-	-	1.6	-	-
2013-33	FIXING	-	70	60	12	-	-	0.8	-	-
2014-00	REAR HEADER INCLUDING :	-	-	-	-	-	-	373.6	-	-
2014-01	TUBE SHEET	-	2510	328	20	-	-	129.3	-	-
2014-02	PLUG SHEET	-	2510	328	20	-	-	129.3	-	-
2014-03	TOP PLATE	-	2510	100	20	-	-	39.4	-	-
2014-04	BOTTOM PLATE	-	2510	100	20	-	-	39.4	-	-
2014-05	END PLATE	-	289	100	20	-	-	4.5	-	-
2014-11	PARTITION	-	2470	100	12	-	-	23.3	-	-
2014-32	SLIDING PAD	-	10690	80	12	-	-	1.6	-	-
2014-33	FIXING	-	70	60	12	-	-	0.8	-	-
2015-00	VENT INCLUDING :	-	-	-	-	-	-	7.0	-	-
2015-01	FLANGE LWN 1" 300 #RF	124	146	-	14.3	SA-350 LF2 CL.1N	2	2.0	-	1
2015-02	BLIND FOR FLANGE LWN 1" 300 #RF	-	-	-	-	SA-350 LF2 CL.1N	2	1.5	-	1
2015-03	GASKET FOR FLANGE LWN 1" 300 #RF	-	-	-	-	INNER SS304 OUTER C.S GRAPHITE FILLED	2	-	-	1
2015-04	STUD BOLT FOR FLANGE LWN 1" 300 #RF	M16	80	-	-	SA-193 Gr B7(Dacromet)	8	-	-	1
2015-05	NUT	M16	-	-	-	SA-194 Gr 2H(Dacromet)	16	-	-	1
2016-00	DRAIN INCLUDING :	-	-	-	-	-	-	7.0	-	-
2016-01	FLANGE LWN 1" 300 #RF	124	146	-	14.3	SA-350 LF2 CL.1N	2	2.0	-	1
2016-02	BLIND FOR FLANGE LWN 1" 300 #RF	-	-	-	-	SA-350 LF2 CL.1N	2	1.5	-	1
2016-03	GASKET FOR FLANGE LWN 1" 300 #RF	-	-	-	-	INNER SS304 OUTER C.S GRAPHITE FILLED	2	-	-	1
2016-04	STUD BOLT FOR FLANGE LWN 1" 300 #RF	M16	80	-	-	SA-193 Gr B7(Dacromet)	8	-	-	1
2016-05	NUT	M16	-	-	-	SA-194 Gr 2H(Dacromet)	16	-	-	1
2020-00	MISCELLANEOUS PARTS INCLUDING :	-	-	-	-	-	-	62.3	-	-
2020-01	PLUG (1 1/8" 12 UNF CL.2A)	-	-	-	-	SA-350 LF2 CL.1	280	0.22	61.6	2201
2020-02	PLUG GASKET	2905.6	-	-	-	SOFT IRON	280	-	-	2290
2020-05	STAND FOR BRACKET	-	150	60	5	C.S	1	0.35	0.7	-

NOZZLES TABLE

MARK NO.	SERVICE	SIZE	NOZZLE MATERIAL	FLANGE MATERIAL	RATING	TYPE	FACING	SCH. THK.	FLANGE FACE FINISHING	QTY. PER BUNDLE	PER ITEM
N1	INLET NOZZLE	4"	SA-333 Gr.6	SA-350 LF2 CL.1N	300#	WLN	RF	160	125-250 µH	1	2
N2	OUTLET NOZZLE	2"	SA-350 LF2 CL.1N	SA-350 LF2 CL.1N	300#	WLN	RF	15.85	125-250 µH	1	2
V1,V2	VENT	1"	SA-350 LF2 CL.1N	SA-350 LF2 CL.1N	300#	LWN	-	-	-	2	4
D1,D2	DRAIN	1"	SA-350 LF2 CL.1N	SA-350 LF2 CL.1N	300#	LWN	-	-	-	2	4

APPLICABLE CODES AND STANDARDS

ASME VIII-DIV.1 2019, API 661

SERVICE	PROPANE
MAXIMUM DESIGN TEMPERATURE (°C)	120
MINIMUM DESIGN AMBIENT TEMPERATURE (°C)	5
DESIGN PRESSURE (barg)	224F.V.
TEST PRESSURE (barg)	-
CORROSION ALLOWANCE	3
WELD JOINT EFFICIENCY	0.6 FOR PARTITION / 0.85 FOR OTHER PARTS
HYDROTEST	YES
POST WELD HEAT TREATMENT	YES
N.D.T. EXAMINATION OF WELDED JOINTS	SEE NDT CHECK LIST
TUBE TO TUBE SHEET JOINT	STRENGTH WELD + EXPANDED
BUNDLE CAPACITY (m ³)	0.480
BUNDLE WEIGHT WITH FRAME (EMPTY) (Kg)	2920
BUNDLE WEIGHT WITH FRAME (FULL OF WATER) (Kg)	3400
ULTRASONIC TEST (NOZZLE TO HEADER)	YES

REFERENCE DOCUMENTS

TITLE	VENDOR DOCUMENT NO.	CLIENT DOCUMENT NO.
GENERAL ARRANGEMENT	1158-A01-1000-00	E1027-DMF-VD-ME-DWG-003
BUNDLE FRAME	1158-A01-2400-00	E1027-DMF-VD-ME-DWG-007
AIR COOLER DATA SHEET	1158-A01-0010-00	E1027-DMF-VD-ME-DSH-002
MECHANICAL CALCULATION	1158-A01-0020-00	E1027-DMF-VD-ME-CAL-006
WELDING PROCEDURE SPECIFICATION (W.P.S.)	1158-A01-0060-00	E1027-DMF-VD-QC-WPS-021
NON DESTRUCTIVE TEST CHECK LIST (N.D.T.)	1158-A01-0070-00	E1027-DMF-VD-QC-PRO-022

REV	DATE	DESCRIPTION	DRAWN BY	CHECKED BY	APPROVED BY	FINAL APPROVED BY
2						
1	06/26/2024	ISSUED FOR APPROVAL	F.SZ	S.S	J.B.L	A.GHZ
0	06/02/2024	ISSUED FOR APPROVAL	F.SZ	S.S	J.B.L	A.GHZ

CLIENT: _____ CONTRACTOR: _____

EN3R TEKNOLOJİ

PROJECT : **AIR COOLER FOR Toase-che Park Sanati Gohar Ofogh Petrochemical Co.**

TUBE BUNDLE DRAWING
1158-A01-2000-00

DWG. NO. E1027-DMF-VD-ME-DWG-005
SCALE : N.T.S. SIZE : A1 REV : 01

dt Damafin thermal technology
Factory : Km 14 special Karaj road

THIS DOCUMENT OF A CONFIDENTIAL NATURE IS THE PROPERTY OF DAMAFIN AND SHALL NOT BE REPRODUCED IN ANY MANNER, NOR USED FOR ANY PURPOSE WHATSOEVER, EXCEPT BY WRITTEN PERMISSION OF DAMAFIN.

